

Pos.	Benennung	Art.-Nr.	Stück nach Schema			
			A	D	G	K
1	Laufschuh	vorn ls hinten rs	6-32332	1		2
2		hinten ls	6-29557	1		2
3	Steuerteil		6-33328	1		2
4	Fixierstift nur bei Schema D		9-39897	1		2
5	Schere	vorn ls hinten rs	6-29656-02	1		2
6		hinten ls rs	6-29567-02	1		2
7	Abdeckkappe Schere		9-35573	2		4
8	Scherengleiter		6-22755	2		4
9	Eckmolenkung komplett		6-28452	1		2
10A	Ausbesicherung		6-24792-01	1		2
12	Getriebedrehgriff DIRIGENT	ls/rs	6-28828-00-9	1		2
13	Sechskantmutter M5 DIN 934		9-13214	2		4
13A	Senkschraube M5x25 DIN 965		9-13133-25	2		4
14	Senkblechschr. 4.8x32 DIN 7982		9-13089-09	2		4
15	Mitnehmer		6-27862-02	1		2
17	Endkappe (1 Paar f. Laufschuhe)		9-38520	1		2
17A	Abdeckkappe (für Senkschraube)		9-26687	2		4
17B	Senkschraube (für Endkappe)		9-13151-38	2		4
18	Federpuffer		6-29564	1		2
19	Halter		9-38527	1		2
22	Federetement		6-28447-02	1		2
22A	Abdeckkappe		9-32227-01	1		2
23	Schließzapfenstück		6-27866-02		s. Tabelle Bl. 3	
24	Adapter hinten		6-28449-02	1		2
25	Stange Ø10		9-23055-99	1		2
26	Stützbock ab FB 1601		6-29750	1		2
27	Abdeckschiene P 1603		9-38802-99	1		2
28	Laufschiene P 1213 (Anwendungsbereich s. Bl. 4)		9-30162-99	1		2
29	Führungsschiene P 1225		9-30140-99	1		2
30	Abdeckschiene P 1480	Längen	9-34521-99	1		2
31	Abdeckkappe (für Führungsschiene)	wie Pos. 28	9-34523	2		4
32	Schließplatte	10/14 12/15 14/18	6-28734-10 6-28734-12 6-28734-14		s. Tabelle Bl. 3	
34	Rastplatte	10/14 12/15 14/18	6-25587-01 6-25587-02 6-25587-03	2		4
52	Fehlbediensicherung		K-17192-02	1		2

Alternativ					
35	Getriebedrehgriff DIRIGENT abschließbar	ls/rs	6-28829	1	2
36	Drehgriff DIRIGENT beidseitig Außenhöhe 15 mm, mit PZ		6-25164	1	2
37	Drehgriff DIRIGENT beidseitig Außenhöhe 30 mm, mit PZ		6-24624	1	2
38	Drehgriff DIRIGENT innen:	mit Nocken mit PZ - Lochung	6-24622 6-24623	1	2
39	Deckrosette		9-29527	1	2
41	Getriebe abschließbar		6-27005-02	1	2
41A	Kegelkerbstift Ø4 DIN 1471		9-11595-10	2	4
44	PSK Puffer P 1225		6-30388	1	2

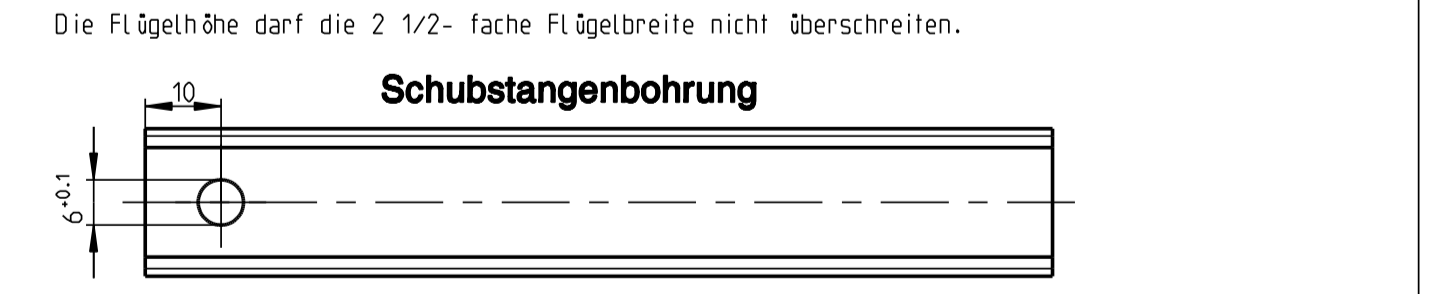
**Montageanleitung:**  
Schubstangenkanal öffnen:  
auf Griffseite oben u. unten , auf Griffgegenseite oben.  
Bohrungen u. Fräsungen anbringen.  
Beschlägeinbau Flügel s. Darstellung der Montagefolge.

Laufschuhmontage:  
Verbindungsstange in die Laufschuhe schieben und Klemmschrauben am hinteren Laufschuh fest anziehen.  
Laufschuhe in Schlussstellung bringen und Klemmschraube am vorderen Laufschuh fest anziehen.

Einsetzen des Schiebeflügels:  
Verschluss in Mittelstellung bringen (Griff waagrecht).  
Tragarme ausstellen. Flügel schräg auf die Laufschiene stellen.  
Scherenbolzen ganz in die Gleiter stecken und verriegeln (s. Blatt 2)

Um die sichere Verriegelung zu prüfen, kräftig am Scherenarm ziehen.  
Evtl. Höhenverstellung am Achsenbolzen der Laufschuhe vornehmen.  
Dazu muss der Flügel entlastet sein.  
Für mittigem Einlauf des Flügels in den Rahmen evtl. Steuerteil entsprechend verschieben.  
Federpuffer entsprechend der gewünschten Öffnungsweite festklemmen.  
Der Fensterhersteller muss für eine ausreichende Befestigung sorgen. Die Verarbeitungsrichtlinien der Profilversteller sind einzuhalten.

Anwendungsbereich		Bestellangaben:	
Flügelbreite	FB = 740-1850	Rahmenaußenbreite	RAB
Flügelhöhe	FH = 895-2400	Flügelbreite	FB
Flügelgewicht	max. 200 kg	Flügelhöhe	FH
		Bauhöhe Flügel (bei Griff beidseitig)	
		Anschlag ls oder rs (ls gezeichnet)	
		Farbe: EV1, UC5, weiß	
		Schema	
		Profilsystem	



Die Produktinformationen der Systemhersteller, insbesondere Informationen zur Konstruktion und Verarbeitung, zu max. Flügelabmessungen und max. Flügelgewichten sowie zu Materialeigenschaften, wie z.B. Längenausdehnungen von Profilen, sind zu beachten.

Die angegebenen Befestigungsschrauben sind eine auf unserer Erfahrung beruhende Empfehlung.

Die Verantwortung für eine ausreichende Befestigung der Beschlagteile liegt beim Hersteller von Fenstern und Fensterläden.

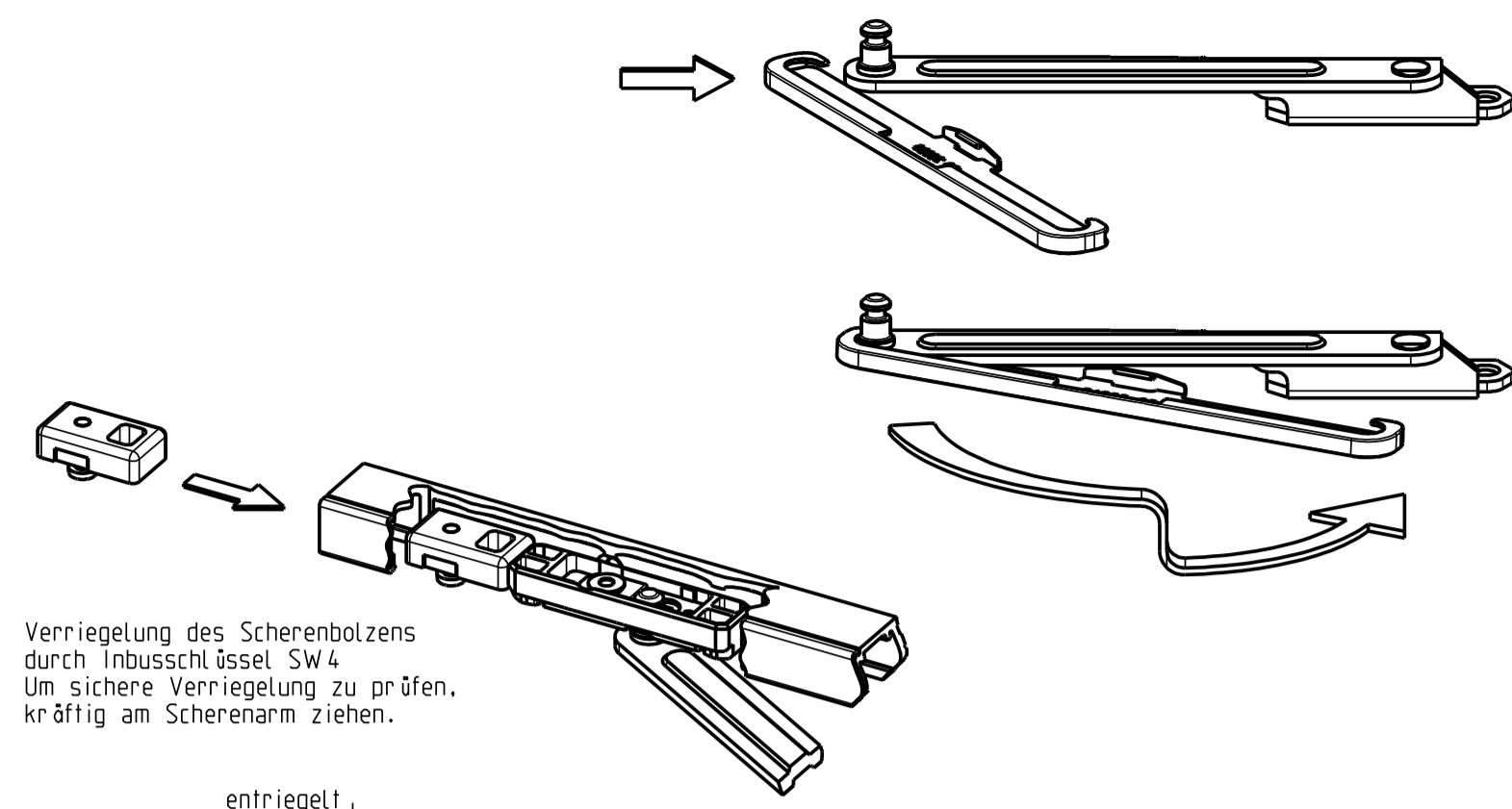
● Verschlusspunkte, Gleit- und Lagerstellen mit nichtharzendem und säurefreiem Schmiermittel fetten.

Description  
**Parallelschiebe-Kippbeschlag GU-968/200 mZ Alu Euronut Schubstangenbohrung Ø 6**

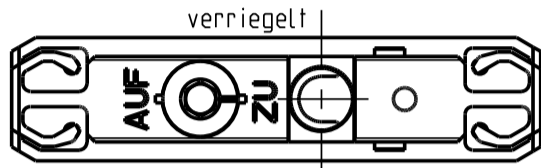
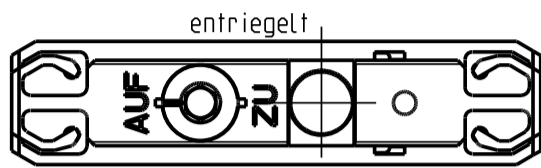
Release No.	Level	released	Scale	Modification	Size
---	Ver.	--	%	5	1
Mod. No. G24758	Draft	16.06.99	Ek	Drawing No.	Sheet
				<b>0-44709-BT-0-0</b>	1/5

Replacement for 0-43855-BT

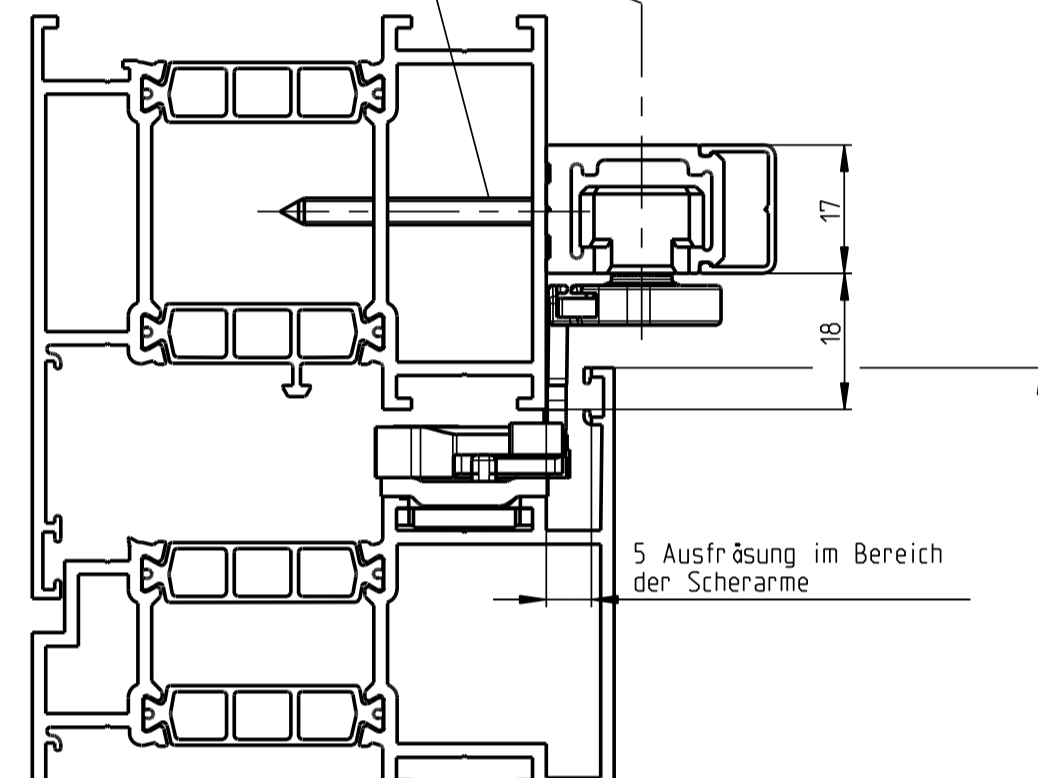
**Montage der Abdeckkappe für den Scherenarm**



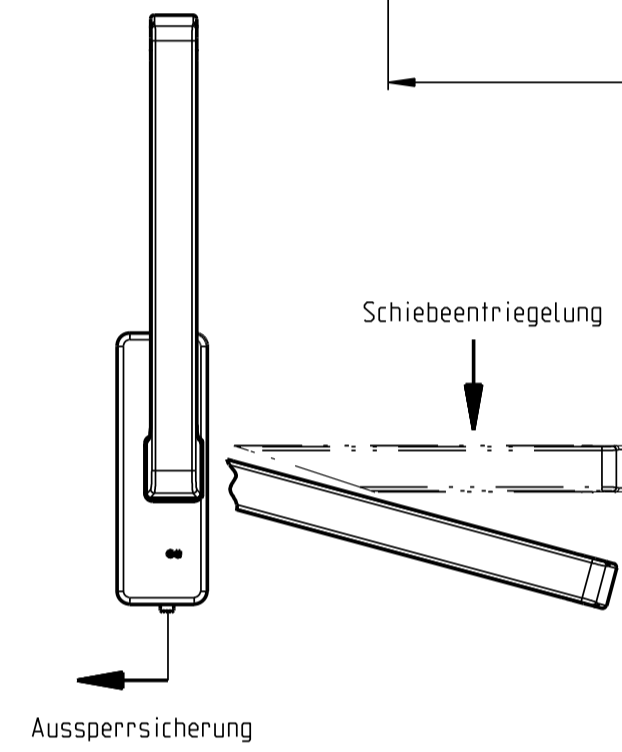
Verriegelung des Scherenbolzens durch Inbusschlüssel SW4. Um sichere Verriegelung zu prüfen, kräftig am Scherenarm ziehen.



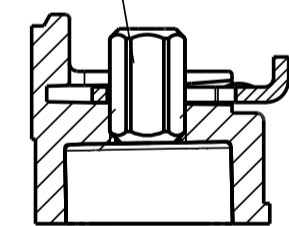
Senkblechschraube 3.9 x...



5 Ausfräsung im Bereich der Scherarme

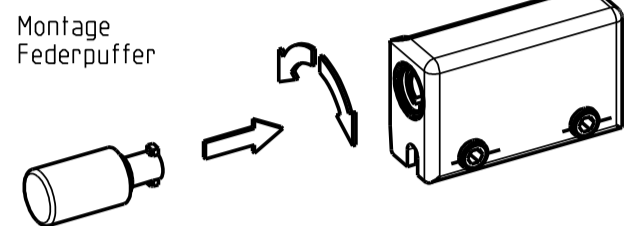
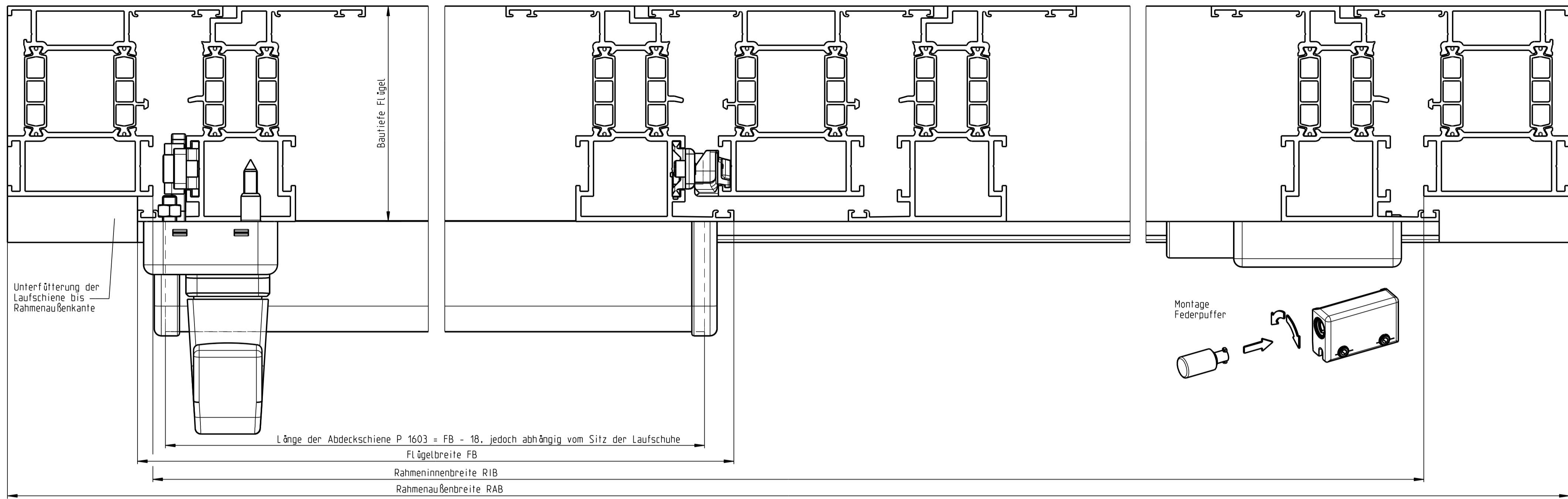


Sperrschieber für Höhenverstellung am vorderen und hinteren Laufschuh nach vorn herausziehen. Mit Inbusschlüssel SW 4 Flügel senkrecht ausrichten. Sperrschieber wieder hineindrücken.



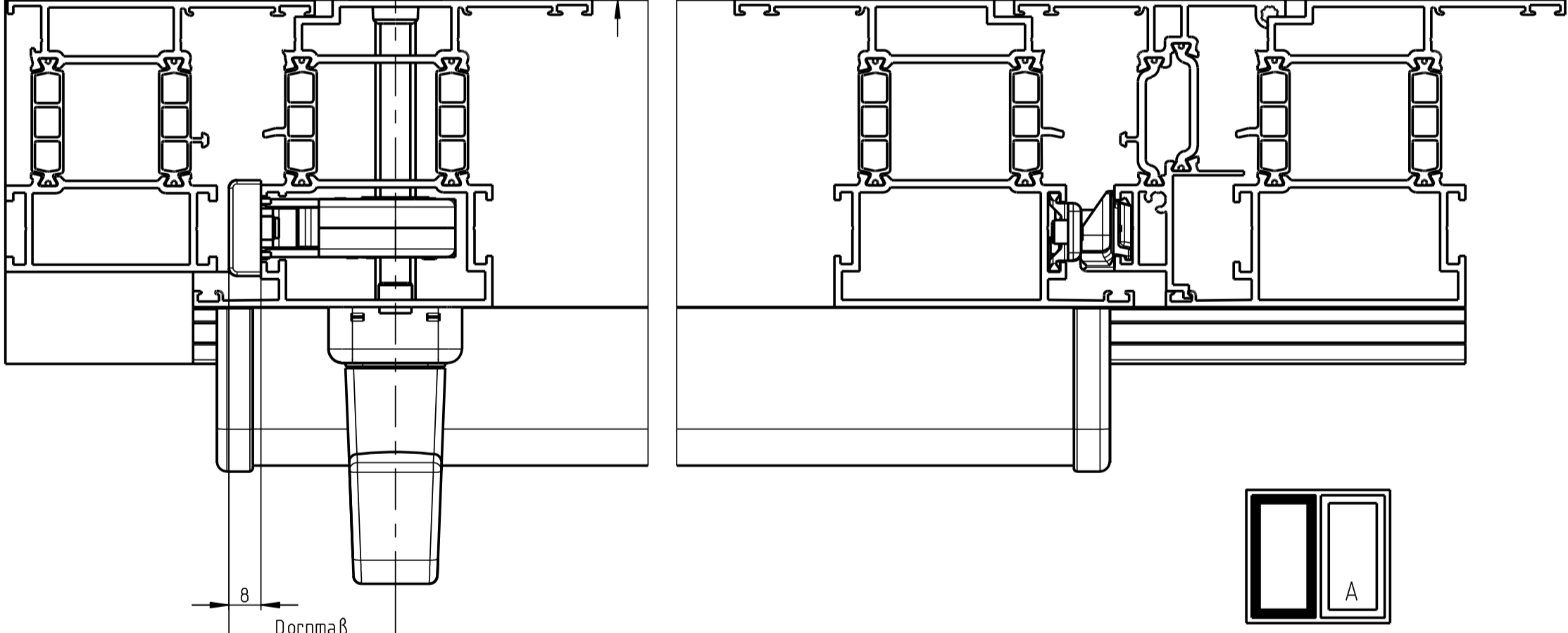
**Schema A**

Schiebeflügel / Drehflügel mit festem Mittelpfosten

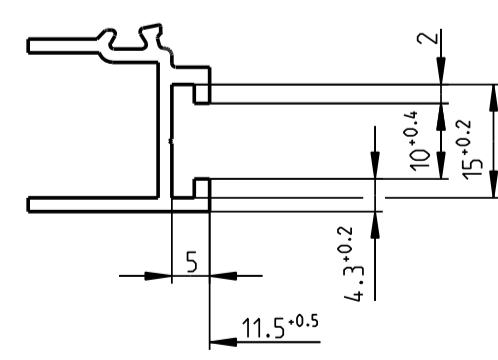


**Schema D**

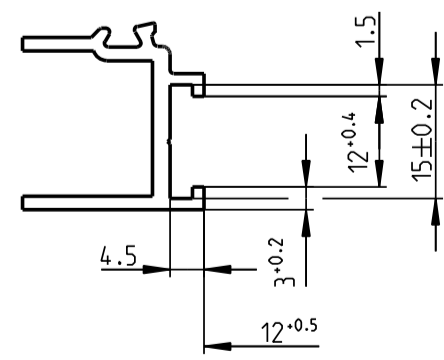
Schiebeflügel/- Drehflügel mit loseem Mittelpfosten



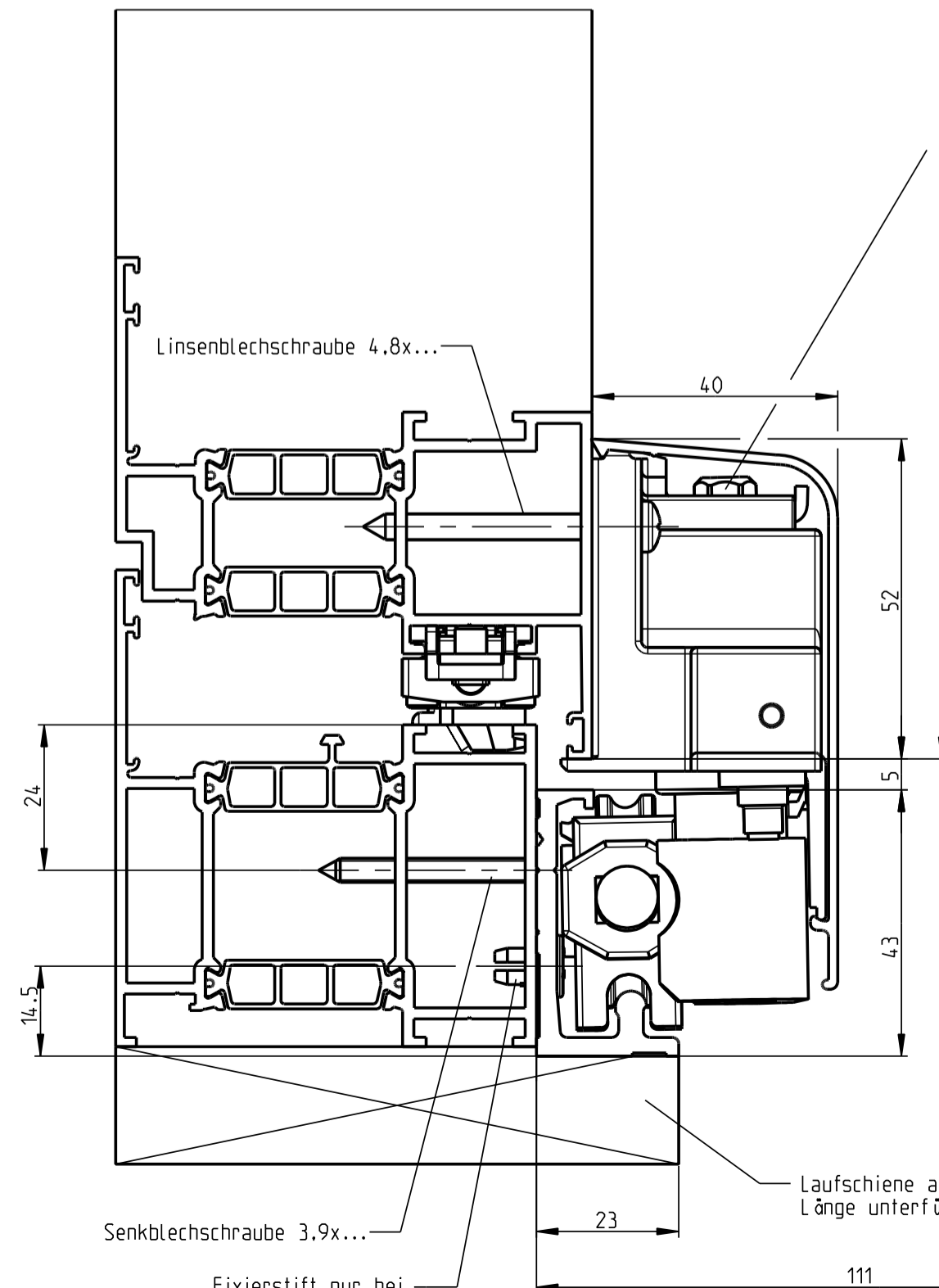
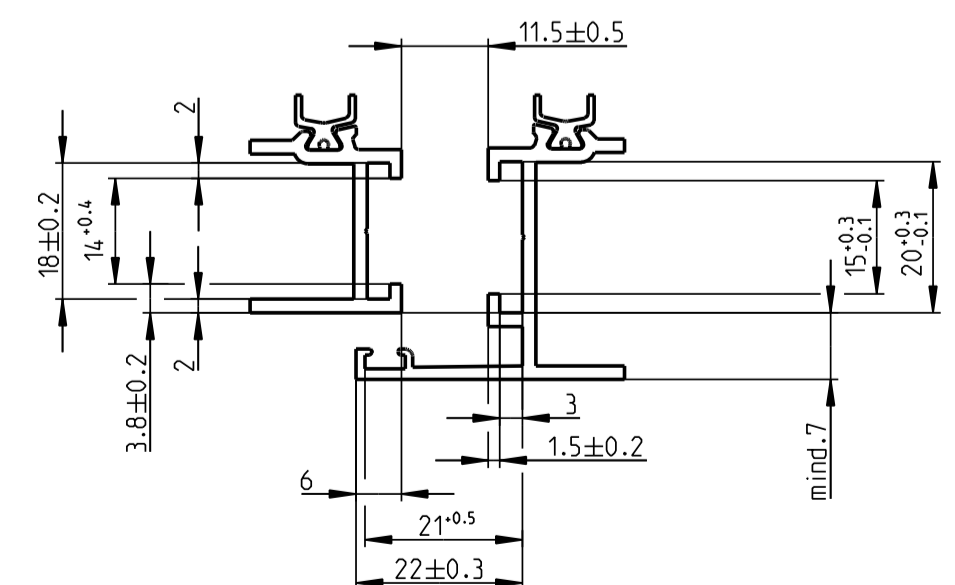
**Rahmennut 10x14**



**Rahmennut 12x15**

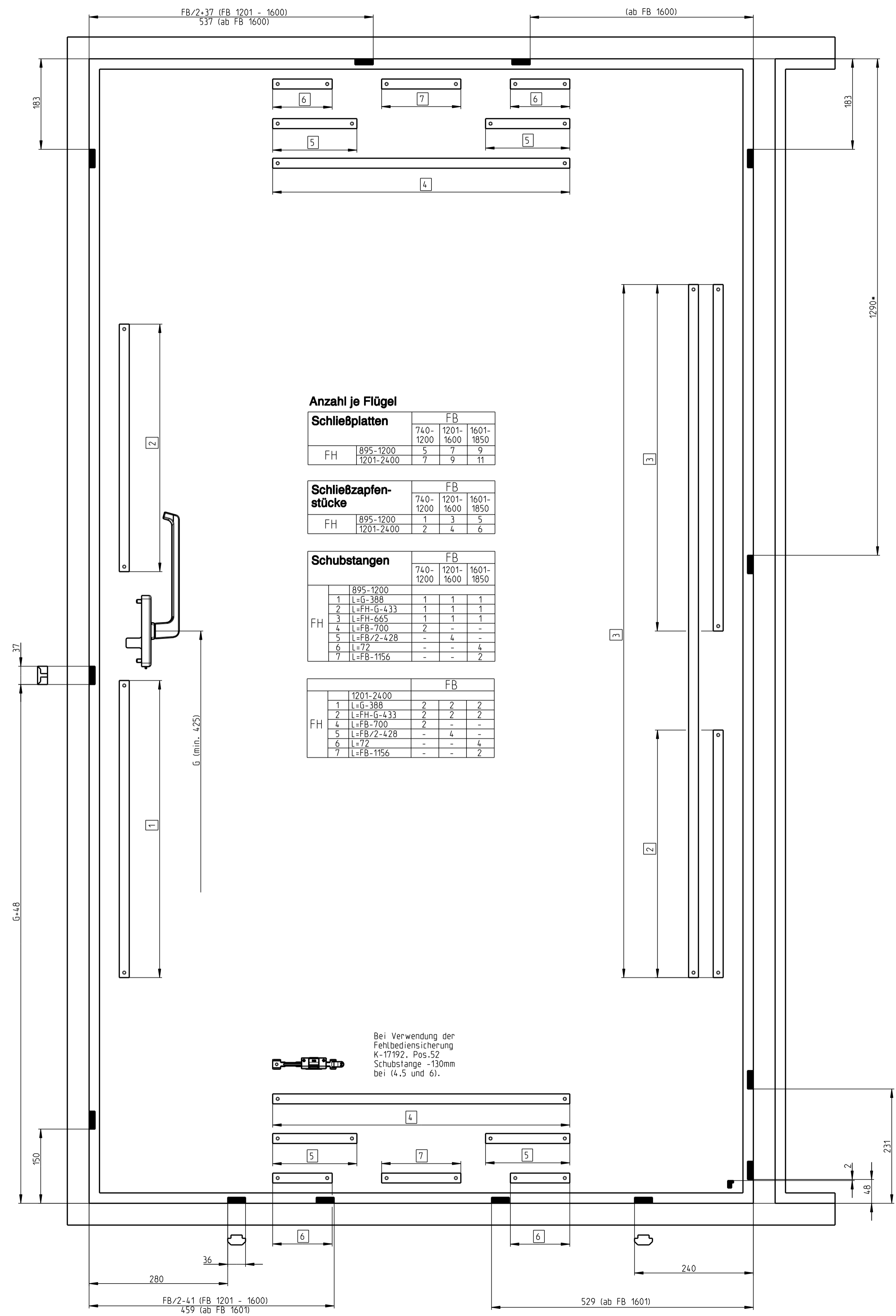


**Rahmennut 14x18**



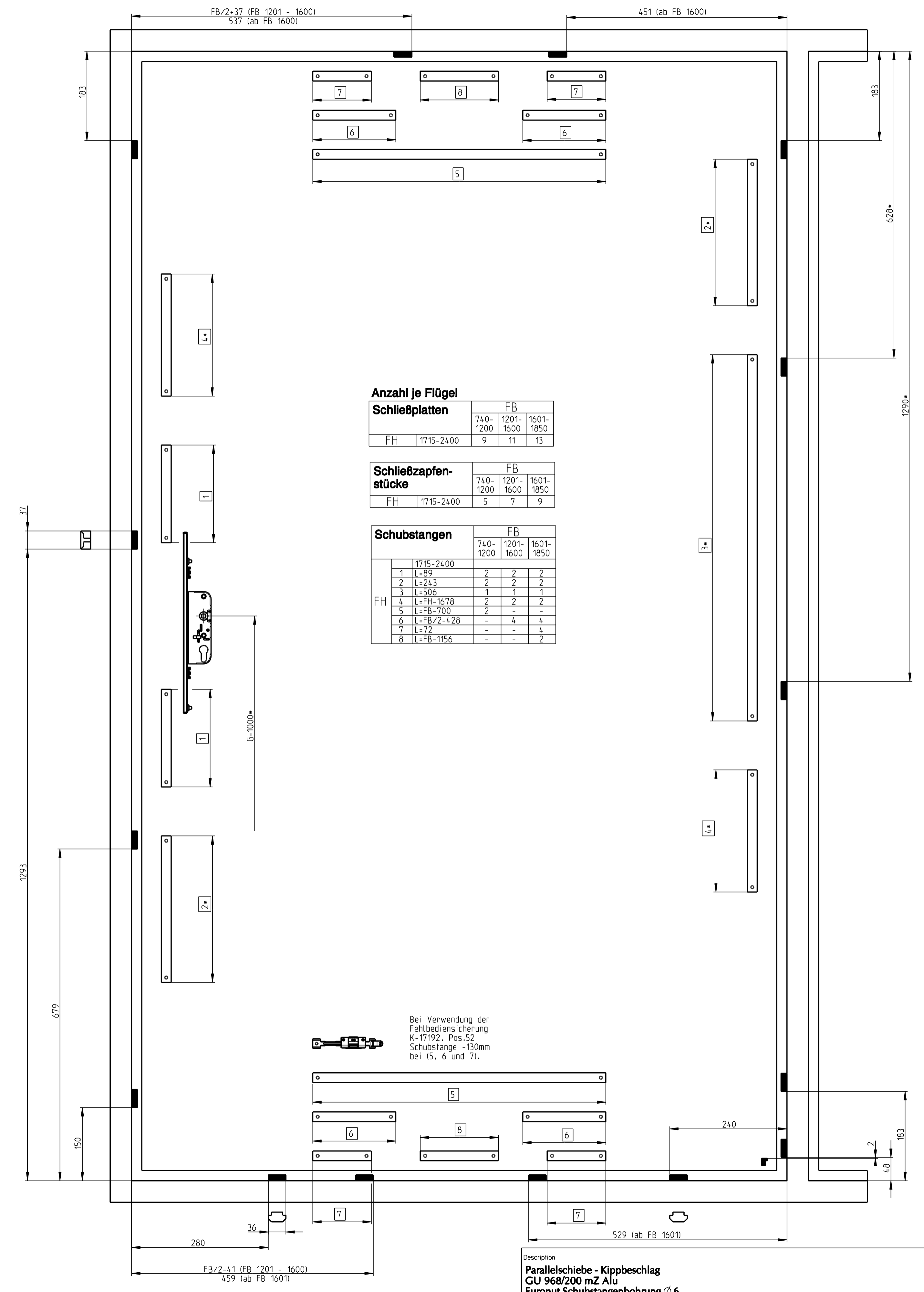
Description		Level		Scale		Modification		Size
<b>Parallelschiebe - Kippbeschlag</b> <b>GU-968/200 mZ Alu</b> <b>Euronut Schubstangenbohrung Ø 6</b>		Release No.	released	%				1
Mod. No.	Ver.	---	---					Sheet
GU	Draft	16.06.99	Ek					2/5
Replacement for 0-43855-BT								<b>0-44709-BT-0-0</b>

**Getriebe-Drehgriff**  
Sitz der Schließ- und Rastplatten  
und Längen der Schubstangen



**Zylindergetriebe**

Sitz der Schließ- und Rastplatten  
und Längen der Schubstangen  
• Maße gelten für G = 1000 mm. Für anderes Maß G müssen die Längen der senkrechten Schubstangen und die Lage der Schließplatten um die Differenz geändert werden.



Description  
**Parallelschiebe - Kippbeschlag**  
**GU 968/200 mZ Alu**  
**Euronut Schubstangenbohrung Ø 6**

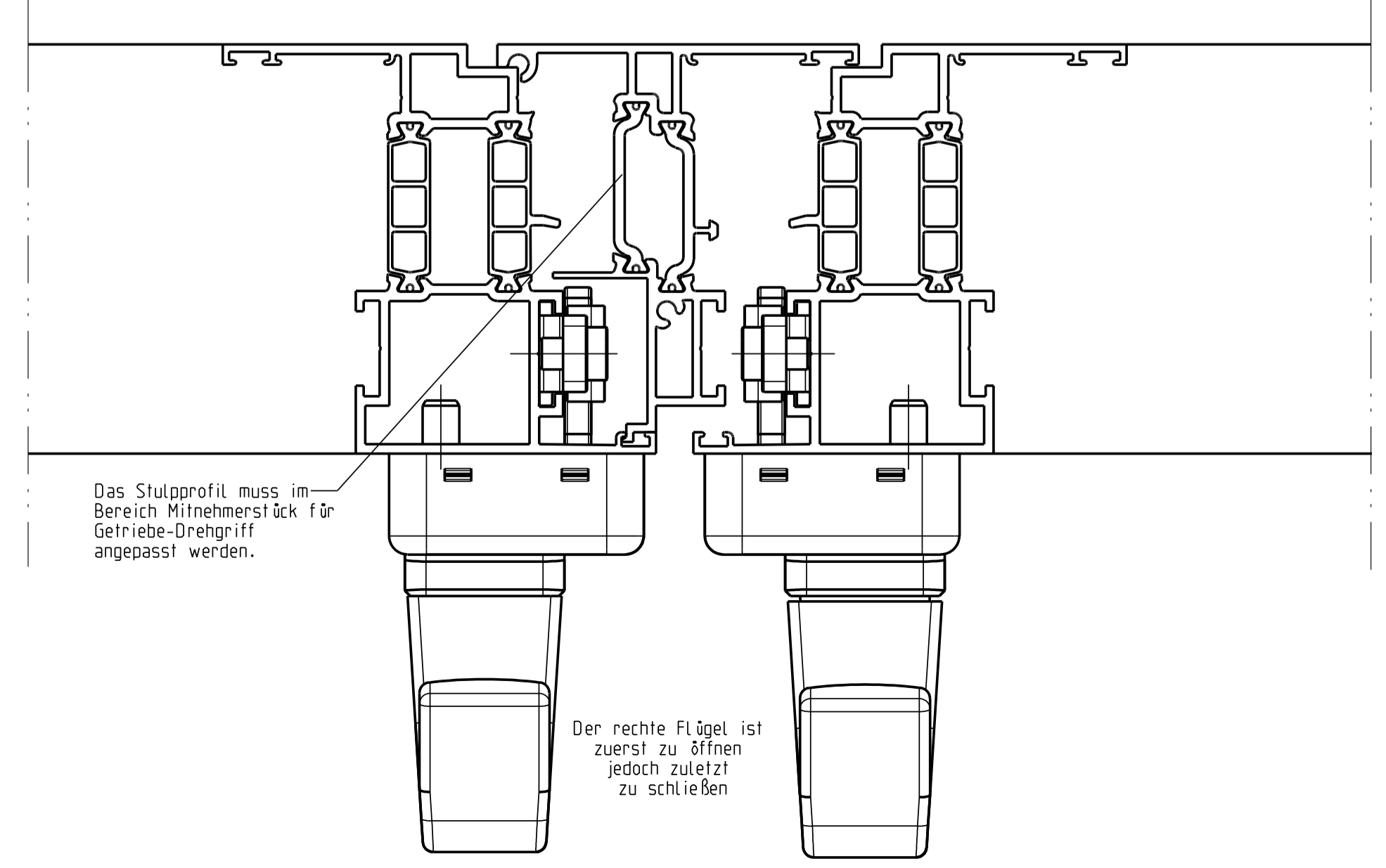
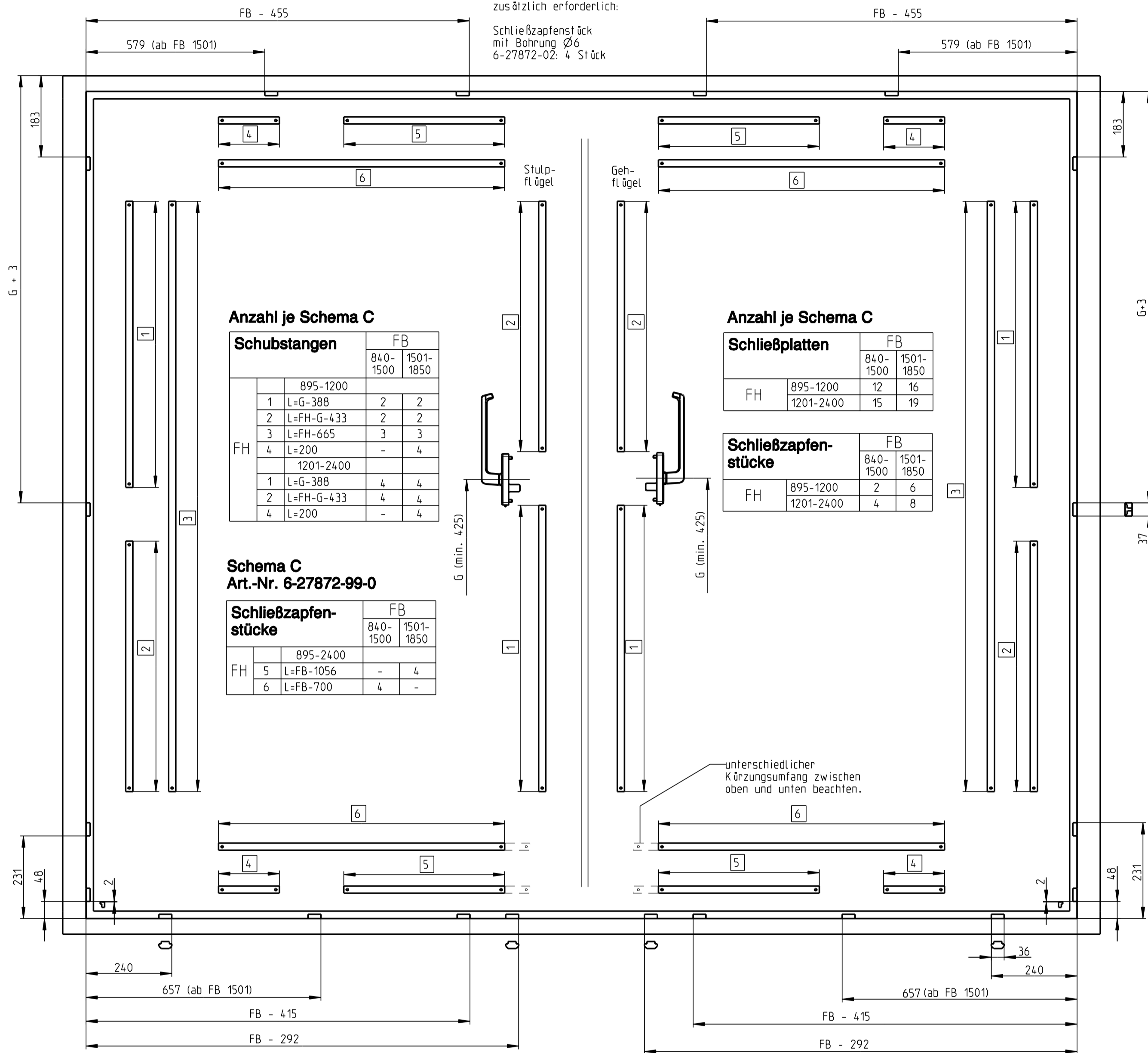
Release No.	Level	released	Scale	Modification	Size
Mod. No. G24758	Ver.	--	%	5	1
Draft	09.11.06	Na		Drawing No.	Sheet
Replacement for 0-43855-BT					<b>0-44709-BT-0-0</b>

2010526

**Beschlagbedarf für Schema C:**

1 Grt. Schema A Links  
1 Grt. Schema A rechts

zusätzlich erforderlich:  
Schließzapfenstück mit Bohrung Ø6  
6-27872-02: 4 Stück



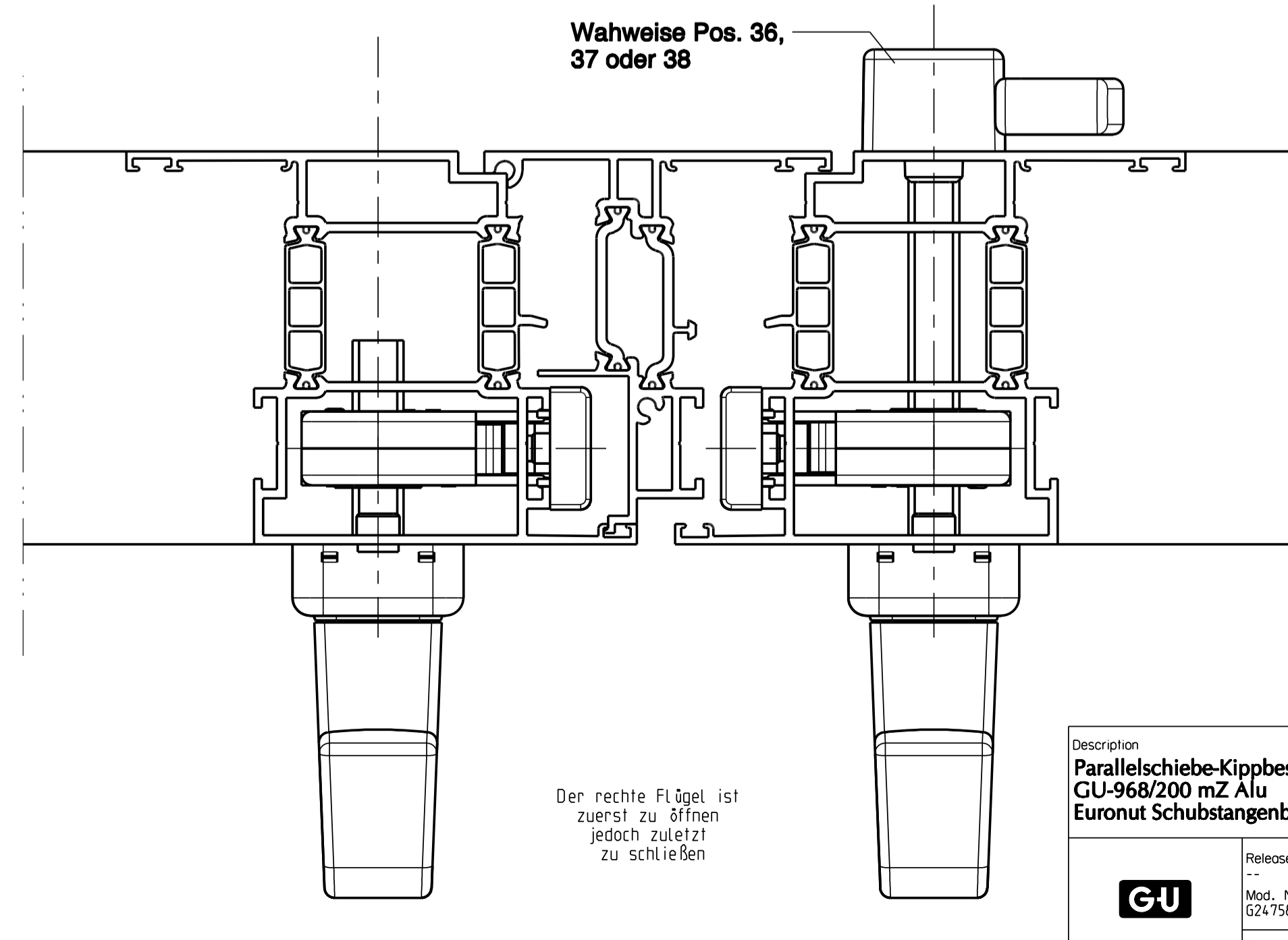
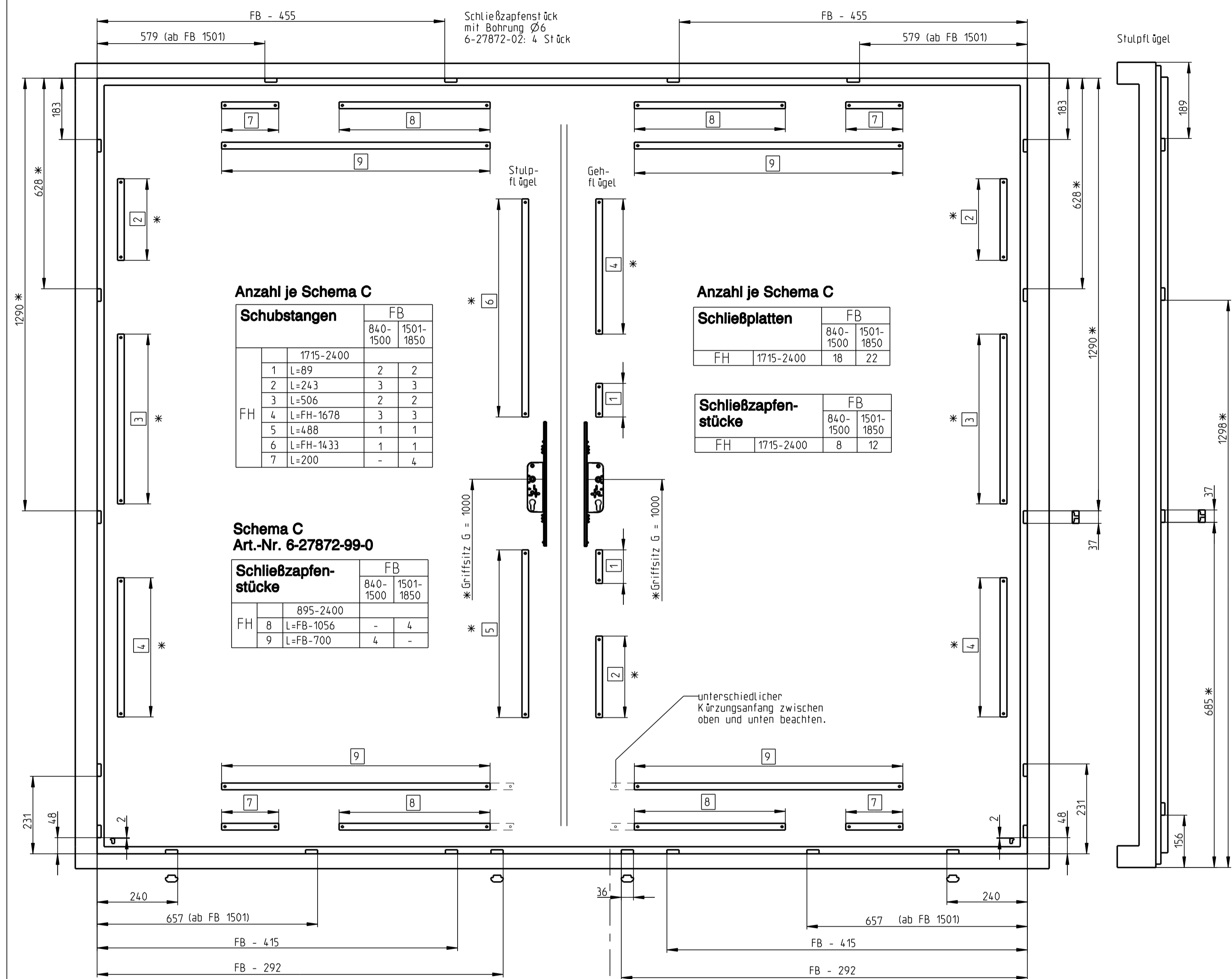
\* Maße gelten für G = 1000 mm. Für anderes Maß G müssen die Längen der senkrechten Schubstangen und die Lage der Schließplatten um die Differenz geändert werden.

**Beschlagbedarf für Schema C:**

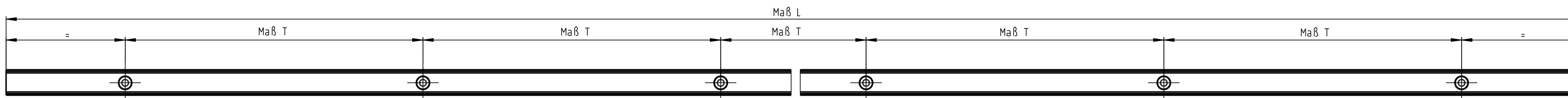
1 Grt. Schema A Links  
1 Grt. Schema A rechts

zusätzlich erforderlich:

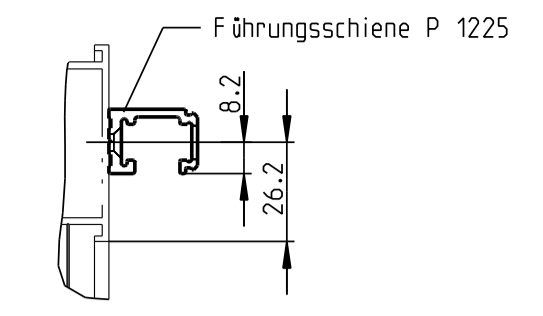
Schließzapfenstück mit Bohrung Ø6  
6-27872-02: 4 Stück



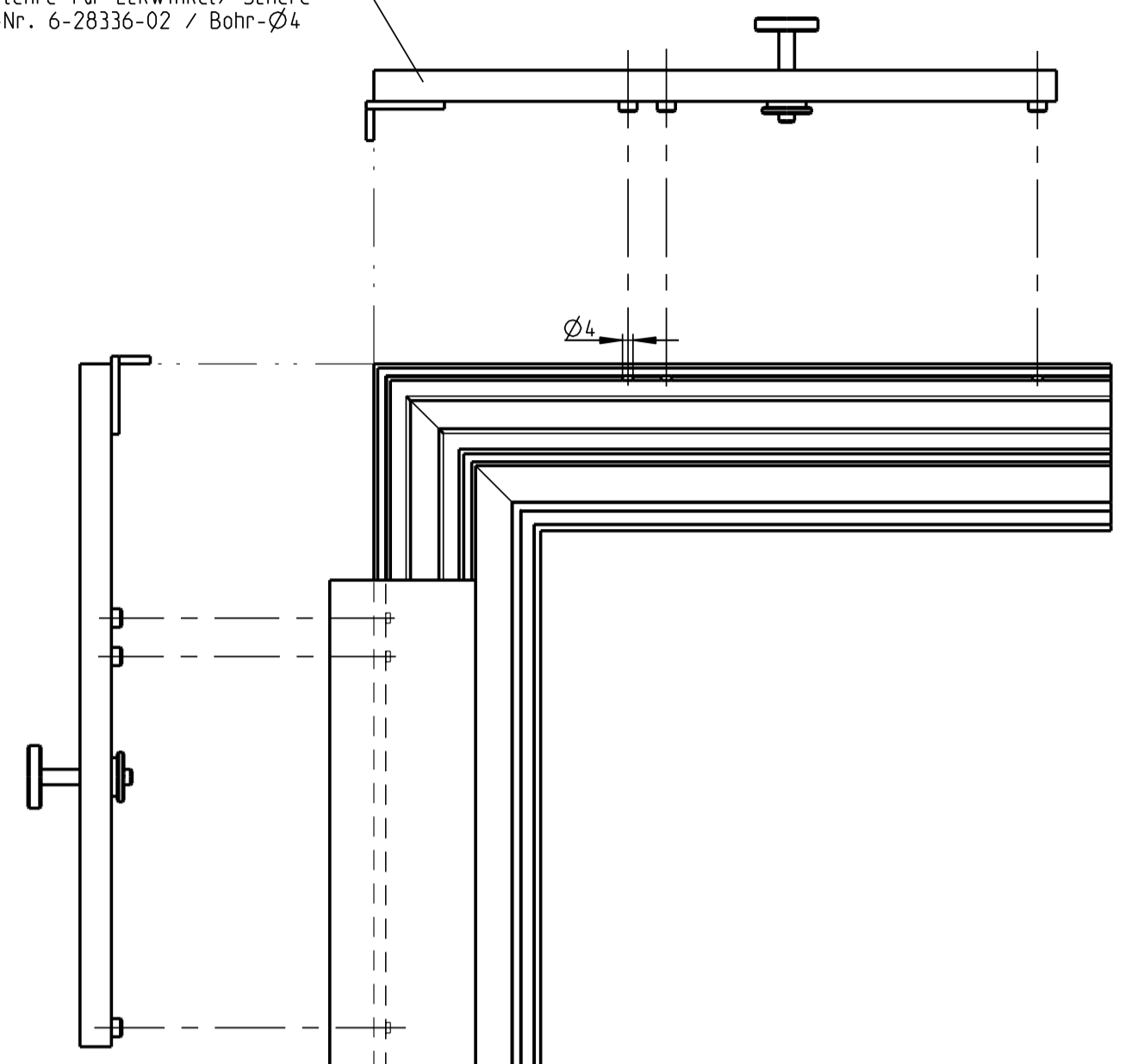
Description		Scale		Modification		Size
Parallelschiebe-Kippbeschlag GU-968/200 mZ Alu Euronot Schubstangenbohrung Ø6		5	%			1
Release No.	Level	released				Sheet
Mod. No. G24758	Ver.	--	--			4/5
Replacement for --		Draft	04.04.11	So	Drawing No. <b>0-44709-BT-0-0</b>	



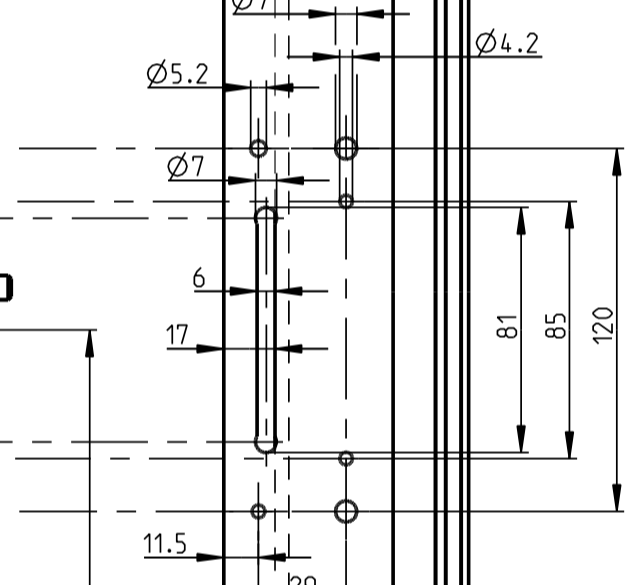
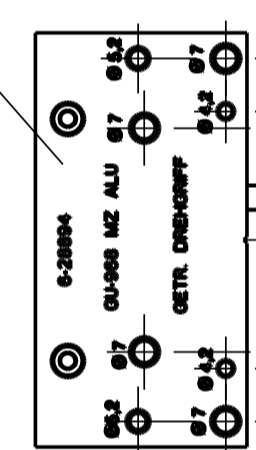
Gr.	FFB	Maß L	Anzahl der Schraublöcher	Maß T	Verwendung
20	740-850	1960	10	200	Führungs- und Laufschiene P 1213
25	851-1100	2460	13		
30	1101-1350	2960	15		
35	1351-1600	3460	18		
40	1601-1850	3960	20		
67	Lagerlänge	6700	34		



Bohrlehre für Eckwinkel/ Schere  
Art-Nr. 6-28336-02 / Bohr-Ø4

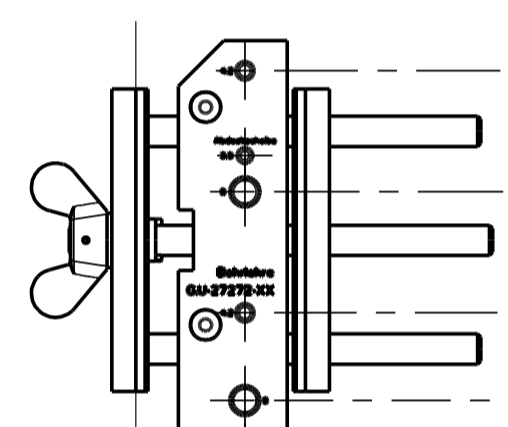


Bohrlehre für Getriebedrehgriff  
Art-Nr. 6-26894  
Bohr-Ø 4,2;  
Ø5,2 und Ø7



Griffsitz = min. 425

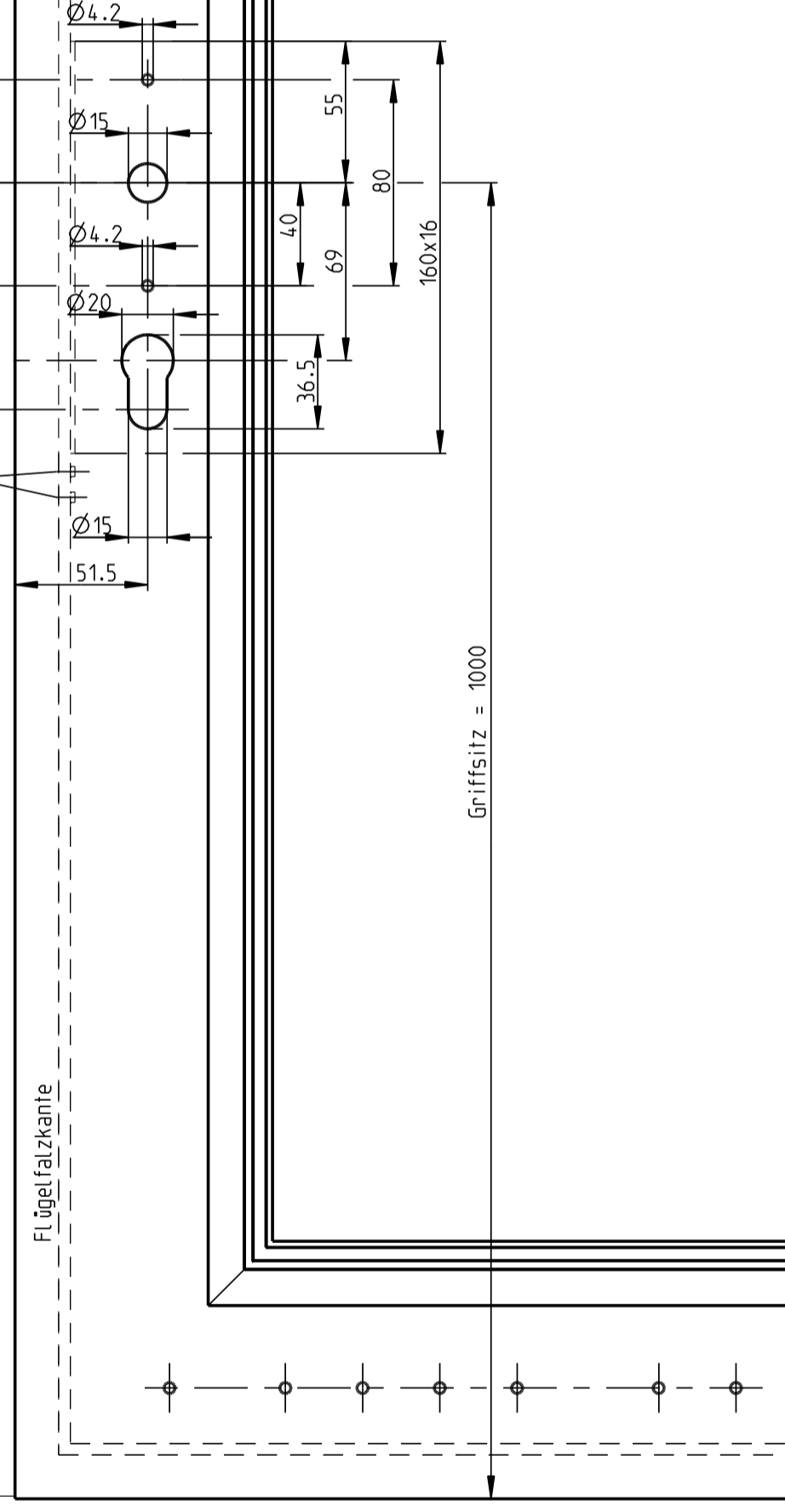
Über Getriebe abschließbar abbohren



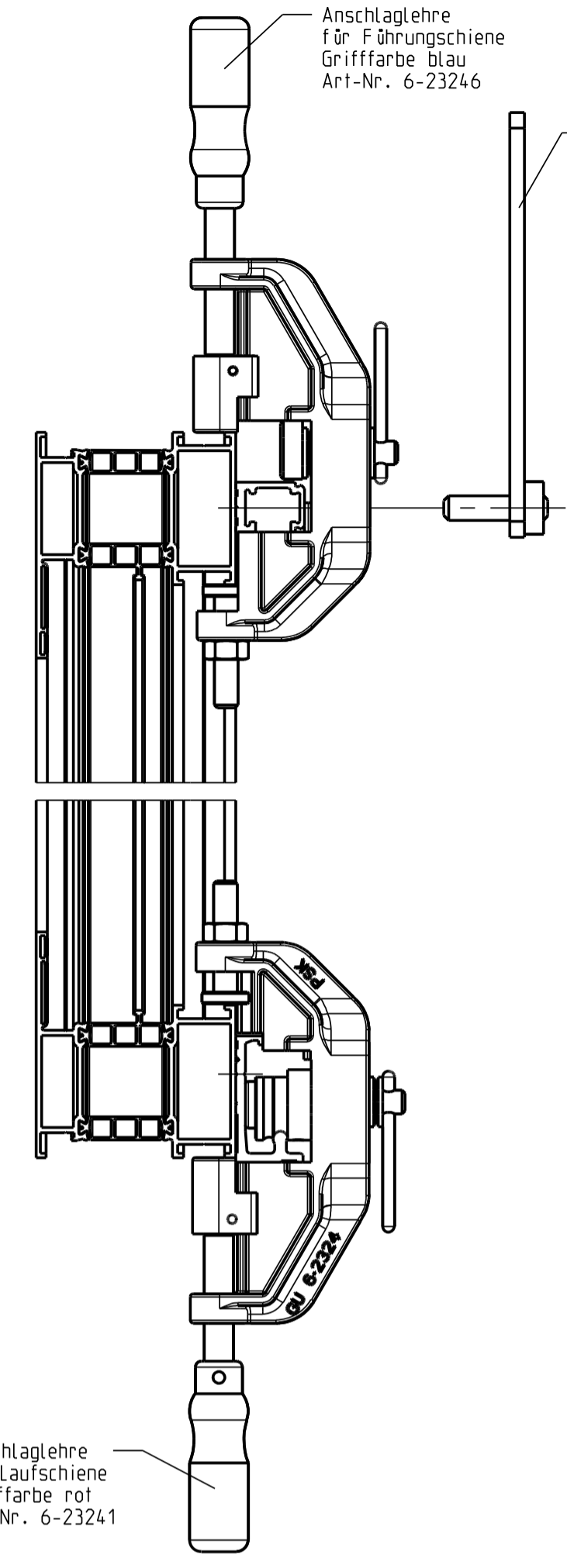
Anschlag Flügelkante

Über Getriebe abschließbar abbohren

Bohrlehre für Zylindergetriebe  
Art-Nr. 9-27272-01  
Bohr-Ø4,2 und Ø8

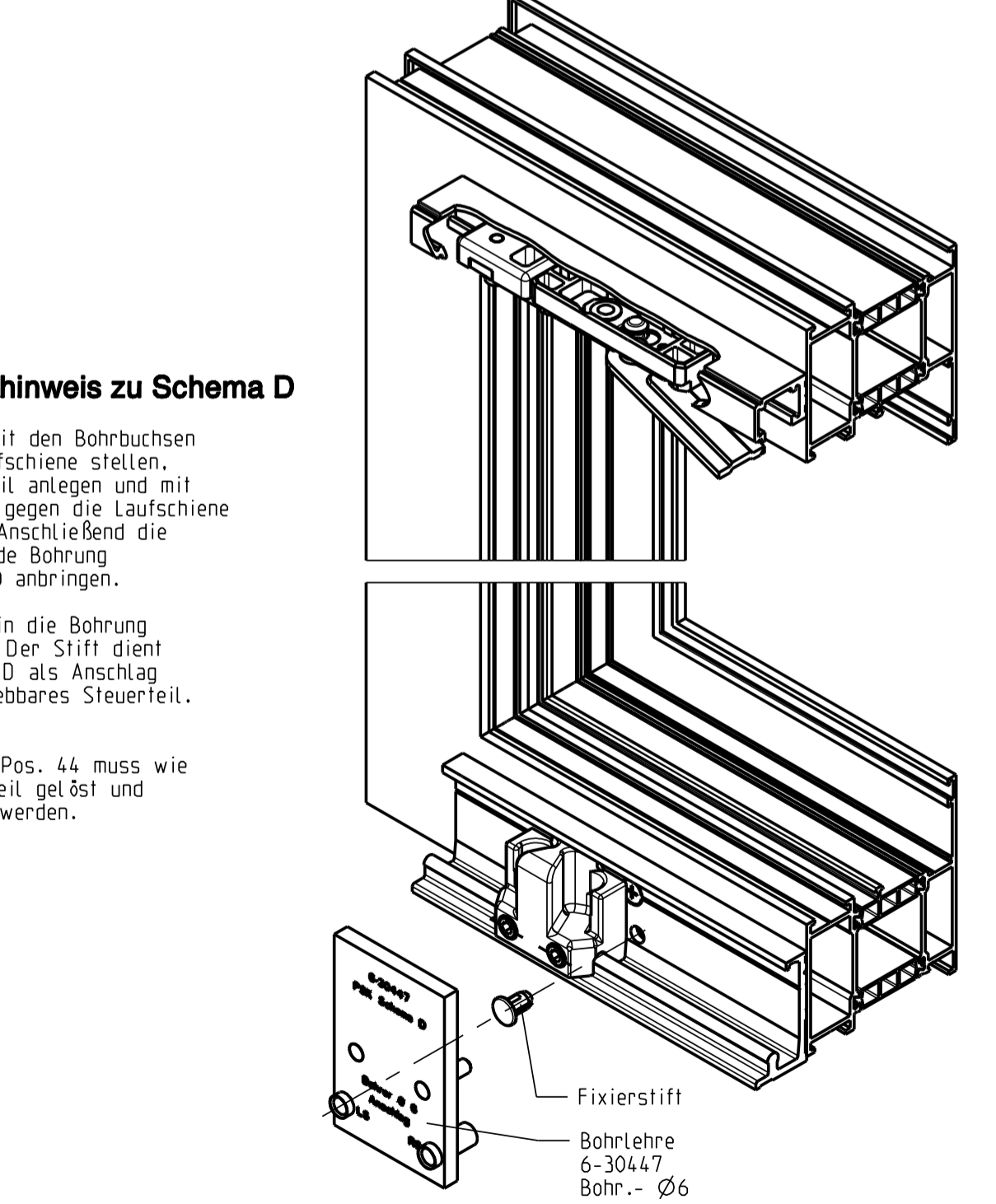


Anschlaglehre für Führungsschiene  
Grifffarbe blau  
Art-Nr. 6-23246



Bohrlehre zur Bohrzentrierung  
Passend für Führungs- und Laufschiene.  
Art.- 6-23616 / Bohr.- Ø3

Anschlaglehre für Laufschiene  
Grifffarbe rot  
Art-Nr. 6-23241

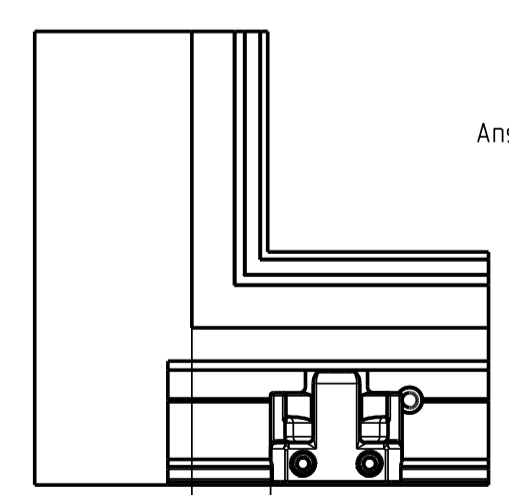


**Montagehinweis zu Schema D**

Bohrlehre mit den Bohrbuchsen auf die Laufschiene stellen, am Steuerteil anlegen und mit den Stiften gegen die Laufschiene abstützen. Anschließend die entsprechende Bohrung (Ls oder Rs) anbringen.

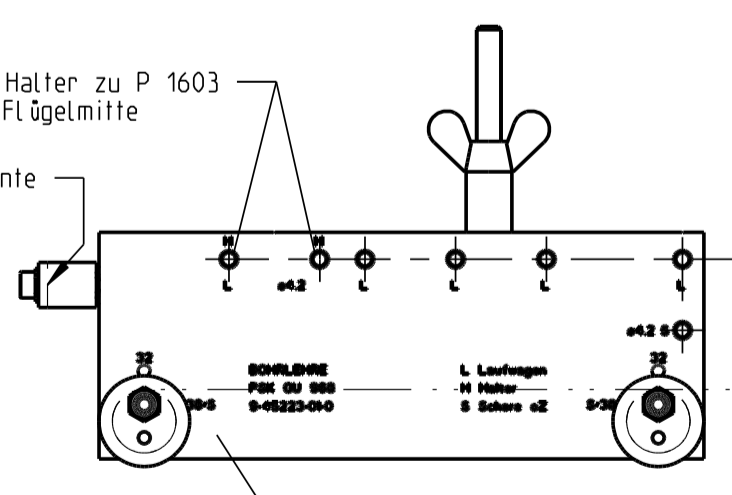
Fixierstift in die Bohrung eindrücken. Der Stift dient bei Schema D als Anschlag für verschiebbares Steuerteil.

Achtung: PSK Puffer Pos. 44 muss wie das Steuerteil gelöst und verschoben werden.



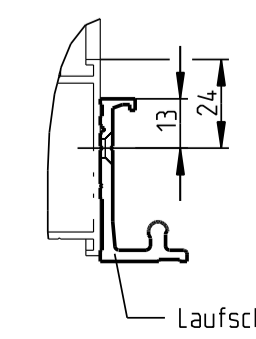
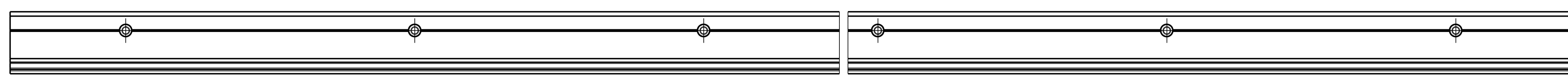
Für Halter zu P 1603 auf Flügelmitte

Anschlag Flügelkante



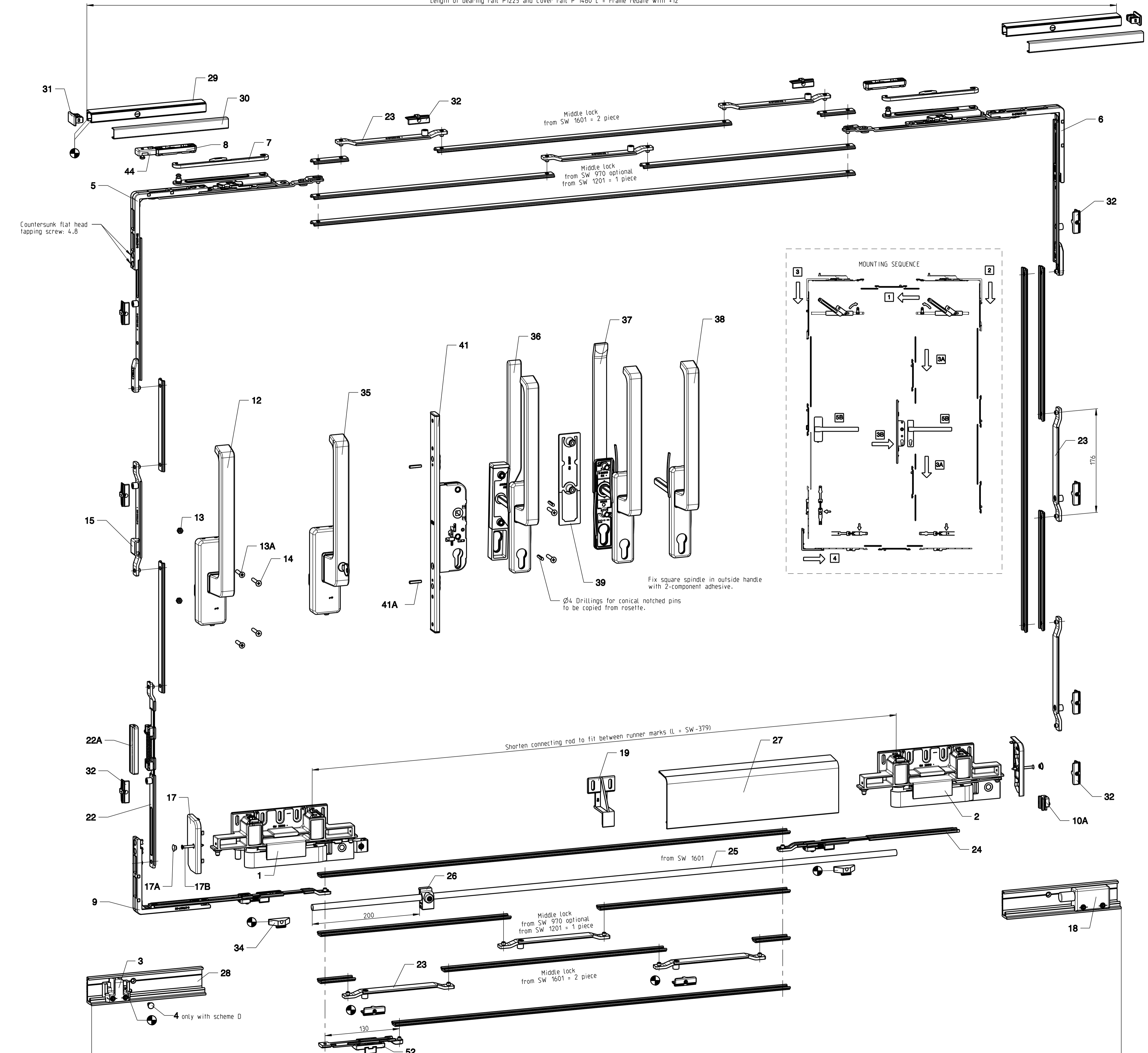
Bohrlehre für Laufwagen und Halter  
Art-Nr. 6-34878-01 / Bohr-Ø4,2

Einstelmaß 57-60 möglich  
Steuerteil entsprechend verschieben



Description		Release No.		Level		released		Scale		Modification		Size	
<b>Parallelschiebe-Kippbeschlag G.U-968/200 mZ Alu Euronut Schubstangenbohrung Ø 6</b>		GU		5		%		1		Sheet		5/5	
Replacement for 0-43855-BT		Release No. 624758		Ver. --		Draft 10.09.08		Na		Drawing No. 0-44709-BT-0-0		1	

Length of bearing rail P1225 and Cover rail P 1480 L = Frame rebate with +12



Item	Description	Art.- No.	Qty. per scheme			
			A	D	G	K
1	Runner	6-32332	1			2
2	Runner	6-29557	1			2
3	Control Part	6-33328	1			2
4	Fixing pin only with scheme D	9-39897	1			2
5	Stay arm	6-29656-02	1			2
6	Stay arm	6-29567-02	1			2
7	Cover for stay arm	9-35573	2			4
8	Stay arm glider	6-22755	2			4
9	Corner transmission complete	6-28452	1			2
10A	Anti - lifting security device	6-24792-01	1			2
12	Gear handle DIRIGENT (h/rh)	6-28828-00-9	1			2
13	Hexagonal screw nut M5x25 DIN 934	9-13214	2			4
13A	Countersunk screw M5x25 DIN 965	9-13133-25	2			4
14	Countersunk flat head tapping screw 4.8x32 DIN 7982	9-13089-09	2			4
15	Carrier	6-27862-02	1			2
17	End cap 1 pair (for runners)	9-38520	1			2
17A	Plug (for end cap)	9-26687	2			4
17B	Countersunk screw 3.5x38	9-13151-38	2			4
18	Spring-loaded buffer	6-29564	1			2
19	Support	9-38527	1			2
22	Spring element	6-28447-02	1			2
22A	Cover	9-32227-01	1			2
23	Locking pin element	6-27866-02				see table sheet 3
24	Adapten, rear	6-28449-02	1			2
25	Rod Ø10	9-23055-99	1			2
26	Guide from SW 1601	6-29750	1			2
27	Cover rail P1603, bottom	9-38802-99	1			2
28	Running rail P1213 (Application range see sheet 4)	9-30162-99	1			2
29	Gliding rail P1225	9-30160-99	1			2
30	Cover rail P1480	9-34521-99	1			2
31	Plug (for gliding rail)	9-34523	2			4
32	Locking plate	10/14 6-28734-10 12/15 6-28734-12 14/18 6-28734-14				see table sheet 3
34	Positioning plate	12/15 6-25587-02 14/18 6-25587-03	2			4
52	Wrong operation safety device Installation to M-00128	K-17192-02	1			2

Alternative					
35	Geared handle DIRIGENT, lockable rh/lh	6-28829	1		2
36	Handle both sides DIRIGENT, 15 mm height of outer handle	6-25164	1		2
37	Handle both sides DIRIGENT, 30 mm height of outer handle	6-24624	1		2
38	Handle DIRIGENT inside: with profile cylinder - boring with profile cylinder - boring	6-24622 6-24623	1		2
39	Cover rosette outside	9-29527	1		2
41	Gear handle with cylinder lock	6-27005-02	1		2
41A	Conical notched pin Ø4x25 DIN 1471	9-11595-10	2		4
44	Buffer P 1125	6-30388	1		2

**Mounting instructions:**

Opening the push rod groove :  
On handle side at top and bottom, on opposite side at top.  
Make required drillings and millings.  
For hardware assembly on sash see pictograph Mounting Sequence .

Mounting the runners :  
Insert connecting rod into runners and firmly tighten clamping screws on rear runner.  
Put runners in closed position and firmly tighten clamping screw on front runner.

Installing sliding sash :  
Bring central lock into medium position (handle horizontal).  
Open support arms (of runners).  
Install sash in tilt position onto running rail. Push stay arm pin fully into glider and tighten (see sheet 2).

In order to check secure engagement, pull firmly on stay arm.

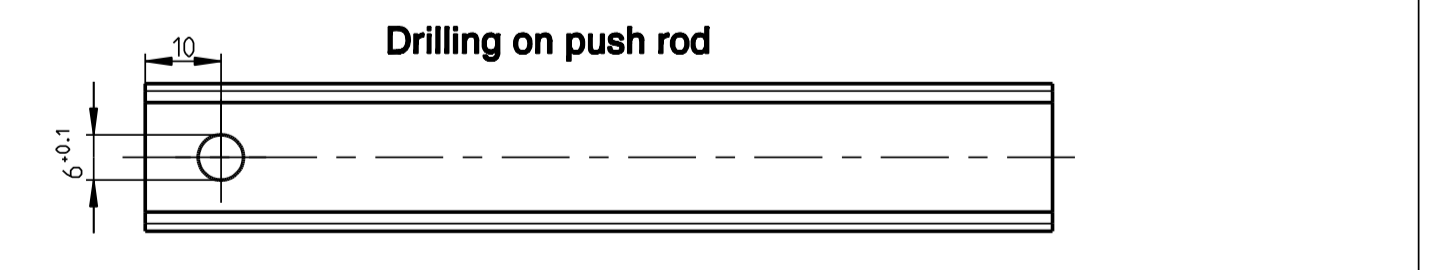
Vertical adjustment, if necessary, is effected on the runner axle ball.  
For doing so, runners must be free of load. The control part might have to be displaced in order to allow for the sash running into the frame centrally.

Position spring-loaded buffer according to desired opening width and fix tightly.

The window fabricator is obliged to provide for appropriate hardware fixing.  
The directives of the profile system manufacturers are to be observed.

Range of application:		Order specifications:	
SRW	740-1850	Total frame width TFW	
SRH	895-2400	Sash width SW	
Sash weight max.	200 kg	Sash height SH	
		Installation depth of sash (with handle on both sides)	
		Assembly lh or rh (lh shown in drawing)	
		Colour: EV1, UC5, white	
		Scheme	
		Profile system	

The sash height must not exceed 2.5 times the sash width.



The product guidelines of the profile manufacturers regarding construction, assembly max. sash dimensions, max. sash weights and material qualities (e.g. longitudinal expansion) are to be observed.

The fastening screws specified are only a recommendation based on our experience.  
The responsibility for the appropriate fastening of fitting components rests with the window / window door fabricator.

Locking, sliding and bearing points to be lubricated with non-resinous and acid-free lubricant.

Description  
**Parallel slide and tilt fittings**  
**GU-968/200 mZ aluminium**  
**Euro groove push rod bore Ø 6**

Release No.	Level	released	Scale	Modification	Size
Mod. No. G24758	Ver.	--	%	5	1
	Draft	16.06.99	Ek	Drawing No.	Sheet
				<b>O-44709-BT-0-CB</b>	1/5

Replacement for 0-43855-8T

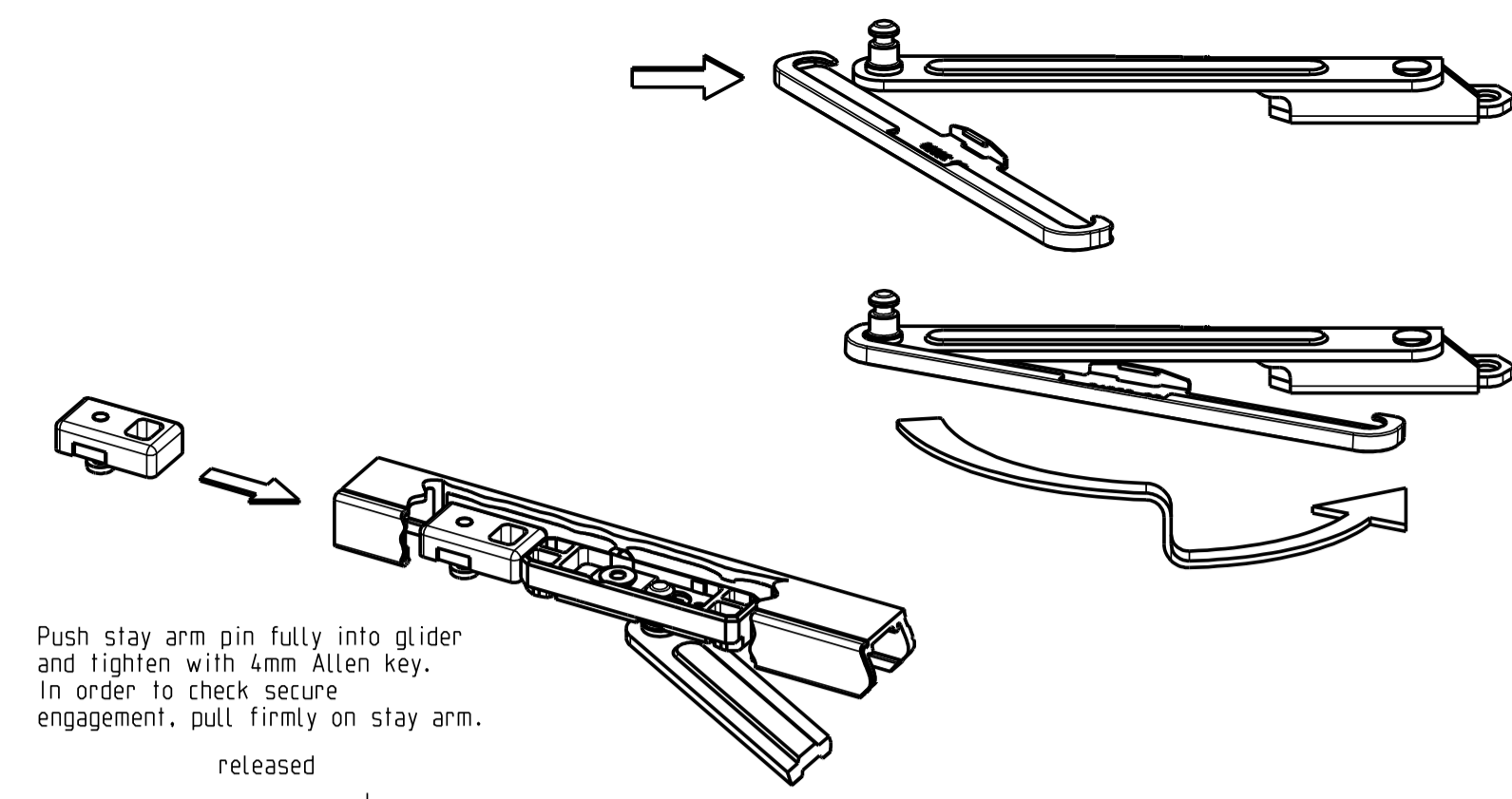
GB

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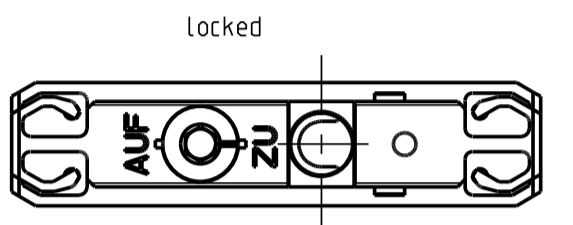
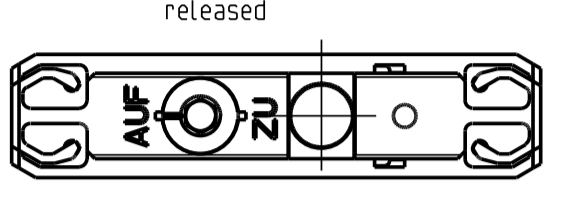
2010526

Length of running rail P 1213 = Frame rebate with +12

**Mounting the stay arm cover**



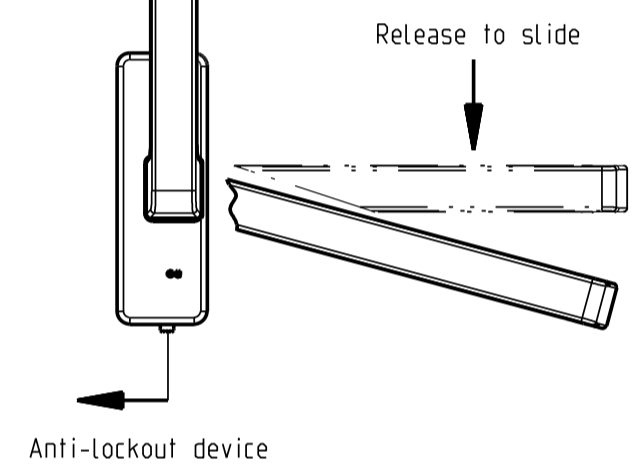
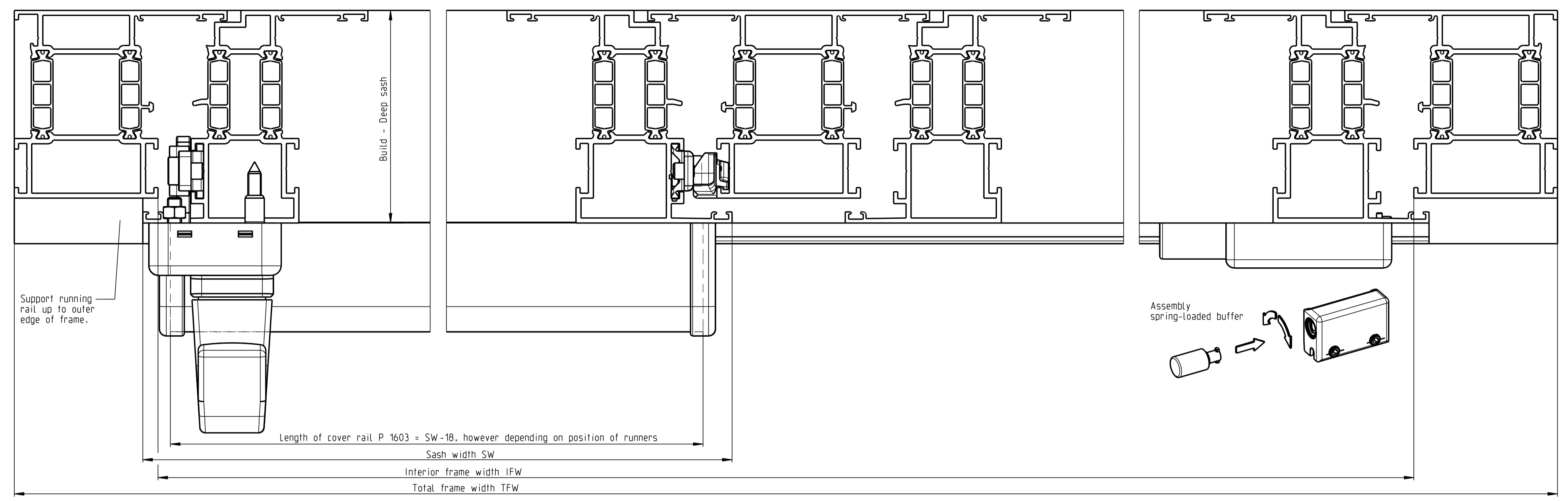
Push stay arm pin fully into glider and tighten with 4mm Allen key. In order to check secure engagement, pull firmly on stay arm.



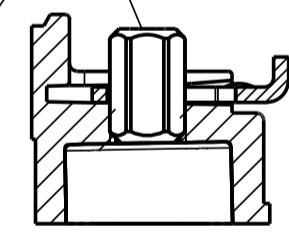
Countersunk flat head tapping screw 3.9 x...

**Scheme A**

Sliding sash / side hung sash with false mullion

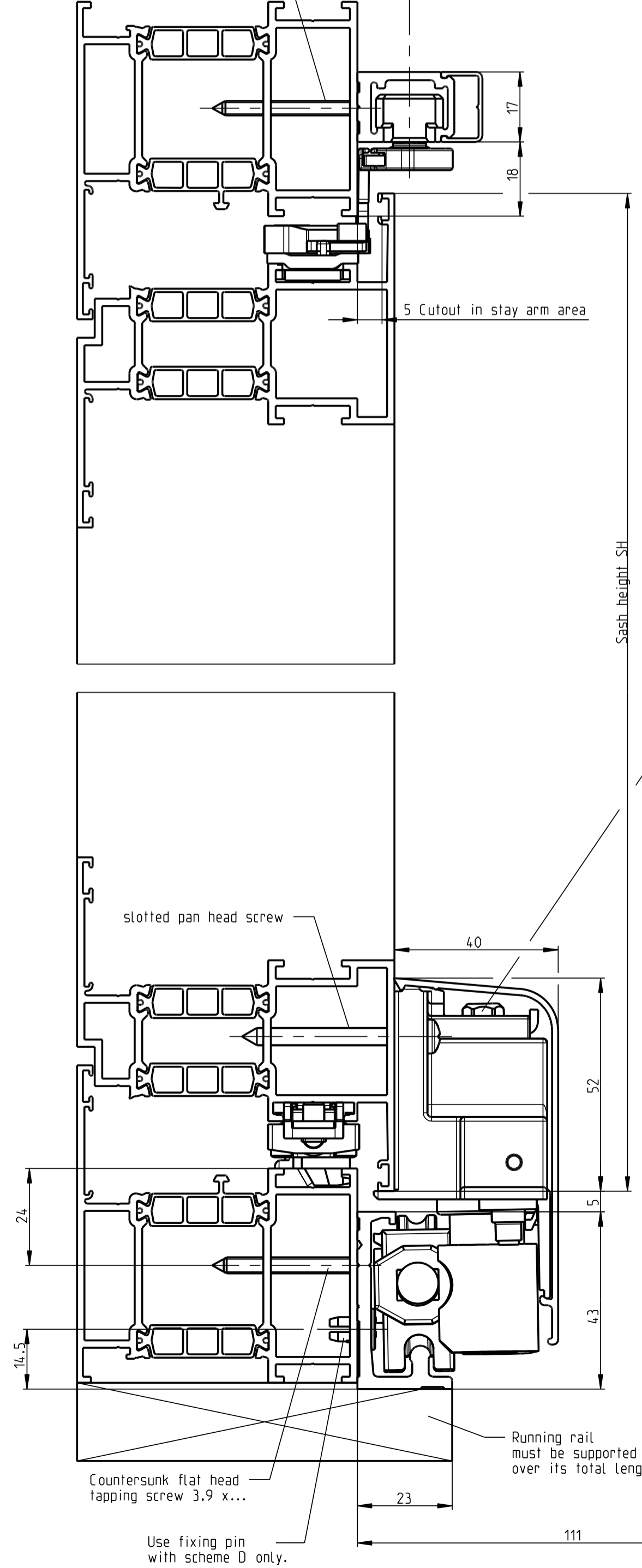
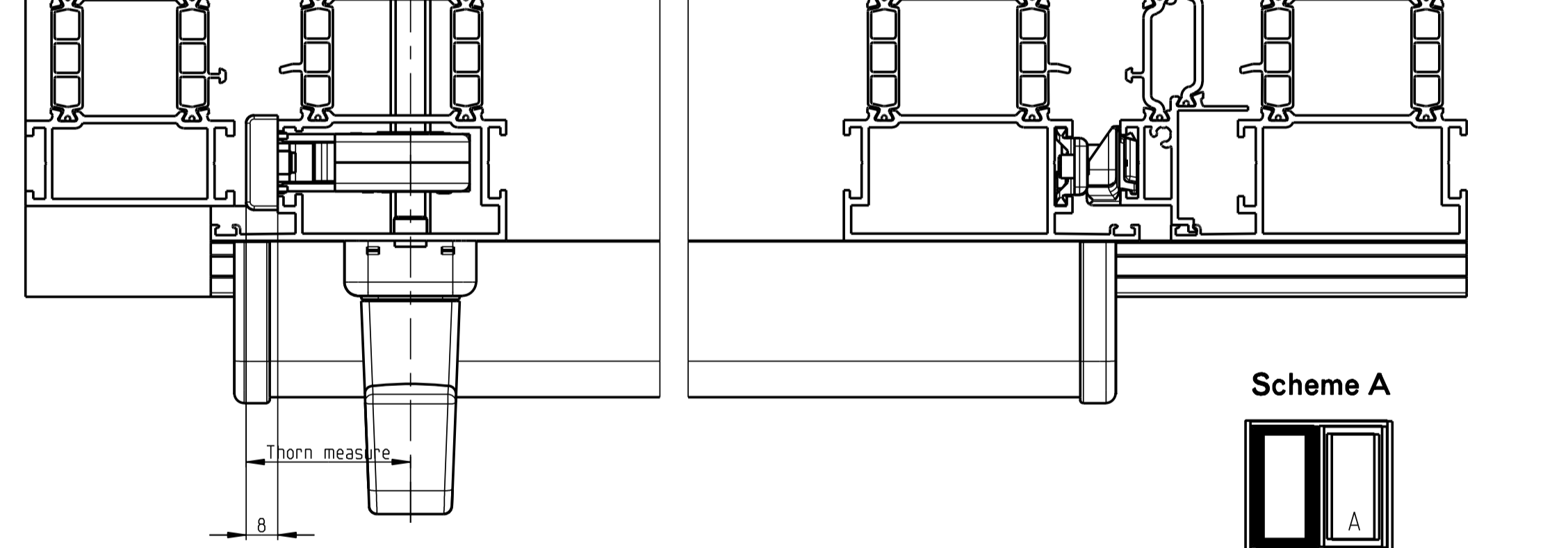


For height adjustment pull out catches on front and rear runner. Align sash vertically using a 4mm Allen key. Push catches back in again.

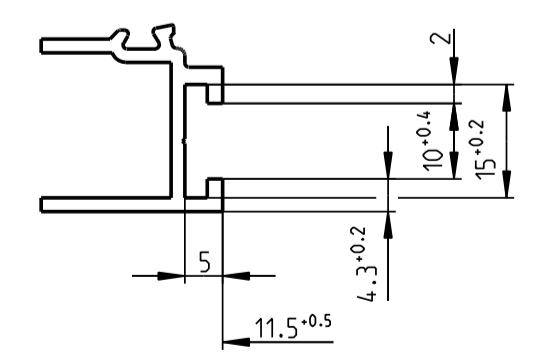


**Scheme D**

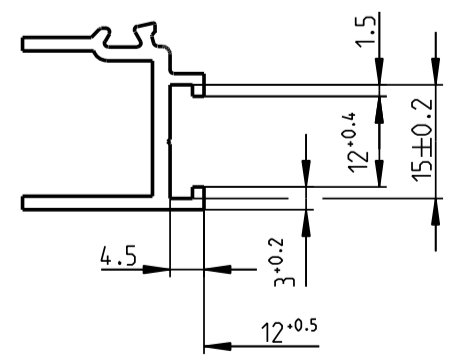
Sliding sash / side hung sash with false mullion



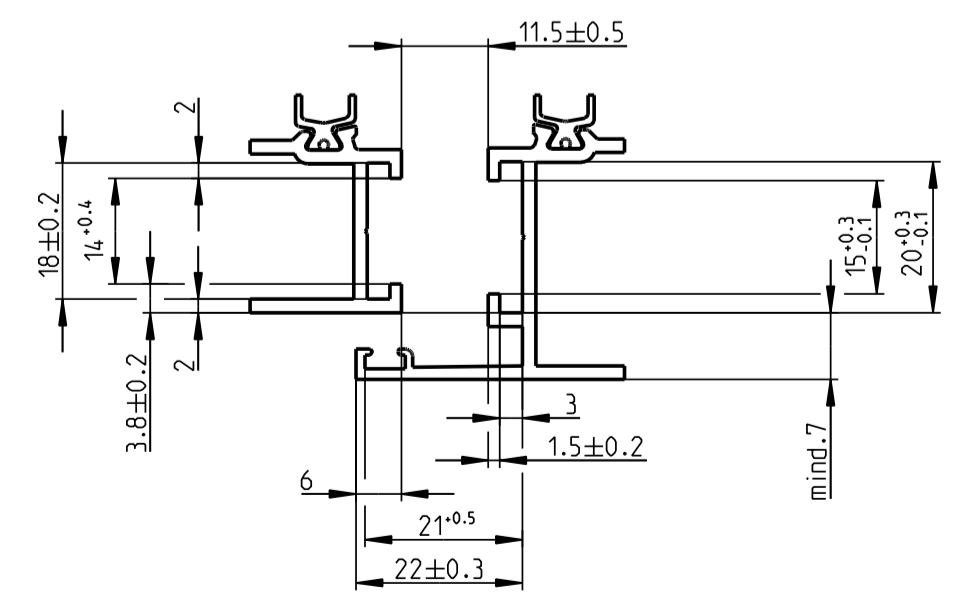
**Frame groove 10x14**



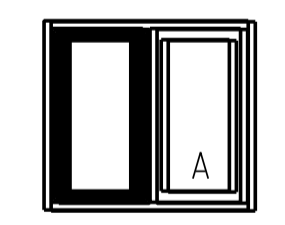
**Frame groove 12x15**



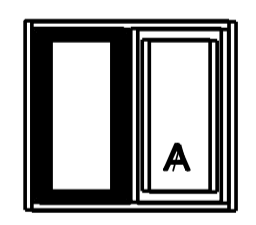
**Frame groove 14x18**



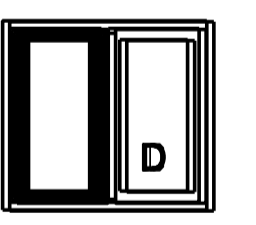
**Scheme A**



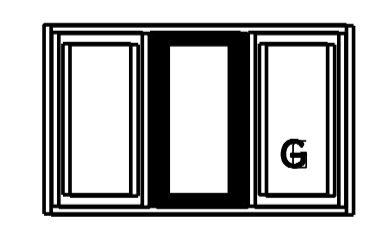
Sliding sash / side hung sash with fixed mullion



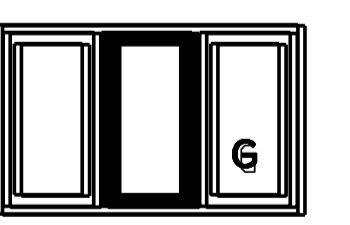
Sliding sash / side hung sash with fixed glazing



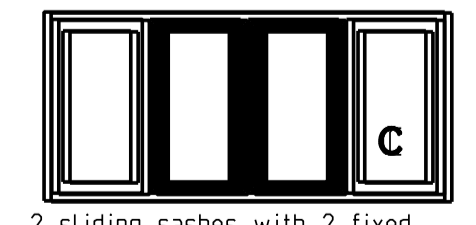
Sliding sash / side hung sash with false mullion



Sliding sash / 2 fixed glazings



Sliding sash / 2 side hung sashes with mullion



2 sliding sashes with 2 fixed glazings on sides on 2 side hung sashes



2 sliding sashes / fixed glazing

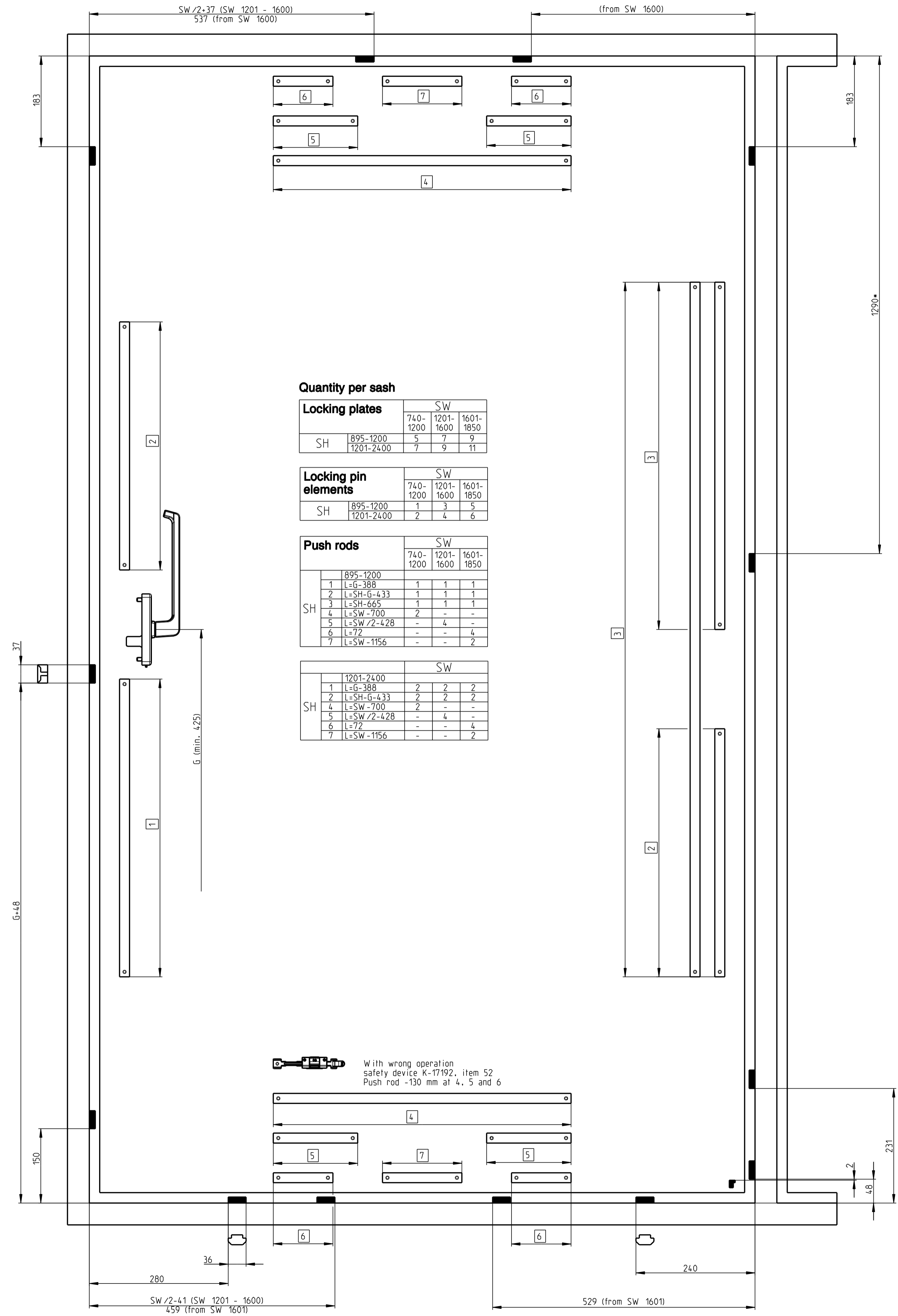
Description		Parallel slide and tilt fittings		GU-968/200 mZ aluminium		Euro groove push rod bore Ø 6	
Release No.	Level	released		Scale	Modification	Size	
Mod. No.	Ver.	--	--	%	5	1	
Draft	Draft	16.06.99	Ek		Drawing No.	0-44709-BT-0-GB	Sheet
Replacement for 0-43855-BT							2/5

GB

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**Gear handle**  
Position of locking and positioning plates.  
Lengths of push rods.



**Quantity per sash**

Locking plates	SW		
	740-1200	1201-1600	1601-1850
SH	895-1200 1201-2400	5 7	7 9 11

Locking pin elements	SW		
	740-1200	1201-1600	1601-1850
SH	895-1200 1201-2400	1 2	3 4 5 6

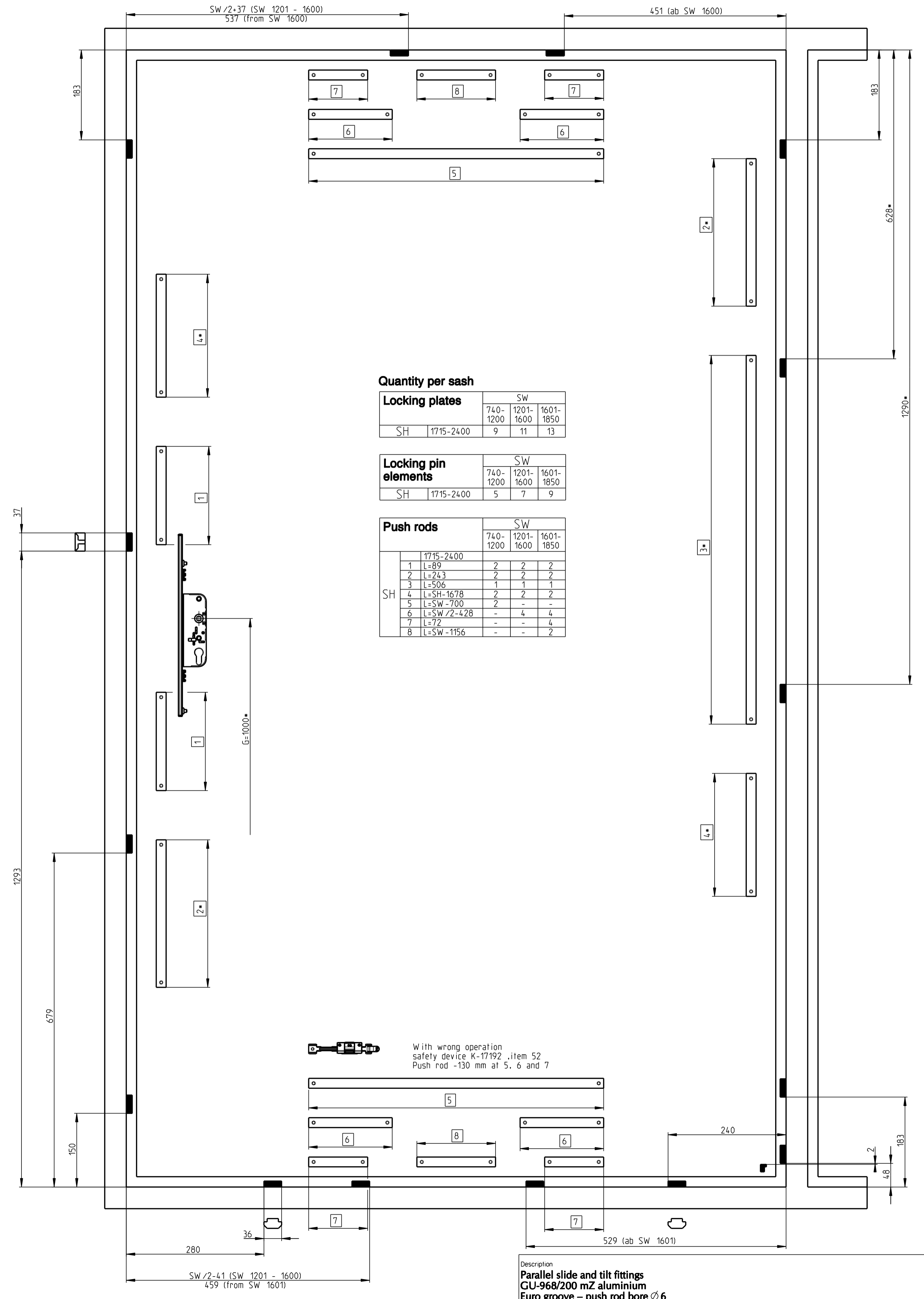
Push rods	SW		
	740-1200	1201-1600	1601-1850
SH	895-1200		
	1 L=G-388	1	1
	2 L=SH-G-433	1	1
	3 L=SH-665	1	1
	4 L=SW-700	2	-
	5 L=SW /2-428	-	4
	6 L=72	-	-
7 L=SW-1156	-	2	

SH	SW		
	1201-2400	740-1200	1201-1600
1	L=G-388	2	2
2	L=SH-G-433	2	2
4	L=SW-700	2	-
5	L=SW /2-428	-	4
6	L=72	-	-
7	L=SW-1156	-	2

With wrong operation safety device K-17192, item 52  
Push rod -130 mm at 4, 5 and 6

**Gear with cylinder lock**

Position of locking and positioning plates.  
Lengths of push rods.  
\*Dimensions apply with G= 1000 mm. With different dim. G, lengths of vertical push rods and position of locking plates must be changed by the differing value.



**Quantity per sash**

Locking plates	SW		
	740-1200	1201-1600	1601-1850
SH	1715-2400	9	11

Locking pin elements	SW		
	740-1200	1201-1600	1601-1850
SH	1715-2400	5	7

Push rods	SW		
	1715-2400	740-1200	1201-1600
SH	1 L=89	2	2
	2 L=243	2	2
	3 L=506	1	1
	4 L=SH-1678	2	2
	5 L=SW-700	2	-
	6 L=SW /2-428	-	4
	7 L=72	-	-
	8 L=SW-1156	-	2

With wrong operation safety device K-17192, item 52  
Push rod -130 mm at 5, 6 and 7

Description  
**Parallel slide and tilt fittings**  
**GU-968/200 mZ aluminium**  
**Euro groove - push rod bore  $\varnothing$  6**

Release No.	Level	released	Scale	Modification	Size
Mod. No. G24758	Ver.	--	%	5	1
Draft	09.11.06	Na		Drawing No.	Sheet
Replacement for 0-43855-BT					<b>0-44709-BT-0-GB</b>

2010526



**Geared handle**

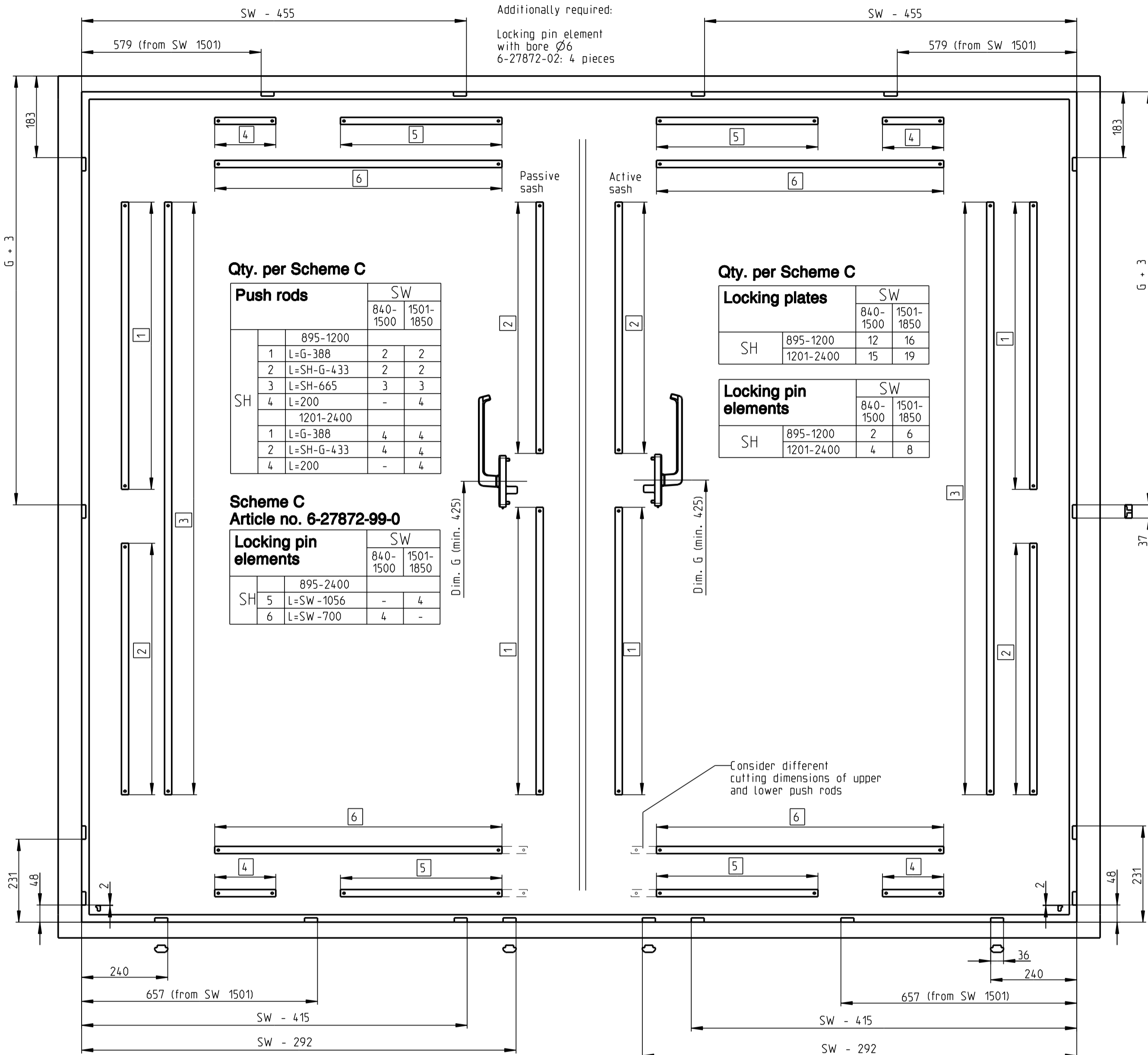
Position of locking and positioning plates, lengths of push rods.

**Fittings required for Scheme C:**

1 set of Scheme A lh  
1 set of Scheme A rh

Additionally required:

Locking pin element with bore  $\varnothing 6$   
6-27872-02: 4 pieces



**Qty. per Scheme C**

Push rods		SW	
		840-1500	1501-1850
SH	1 L=G-388	2	2
	2 L=SH-G-433	2	2
	3 L=SH-665	3	3
	4 L=200	-	4
1201-2400			
	1 L=G-388	4	4
	2 L=SH-G-433	4	4
	4 L=200	-	4

**Scheme C Article no. 6-27872-99-0**

Locking pin elements		SW	
		840-1500	1501-1850
SH	5 L=SW-1056	-	4
	6 L=SW-700	4	-

**Qty. per Scheme C**

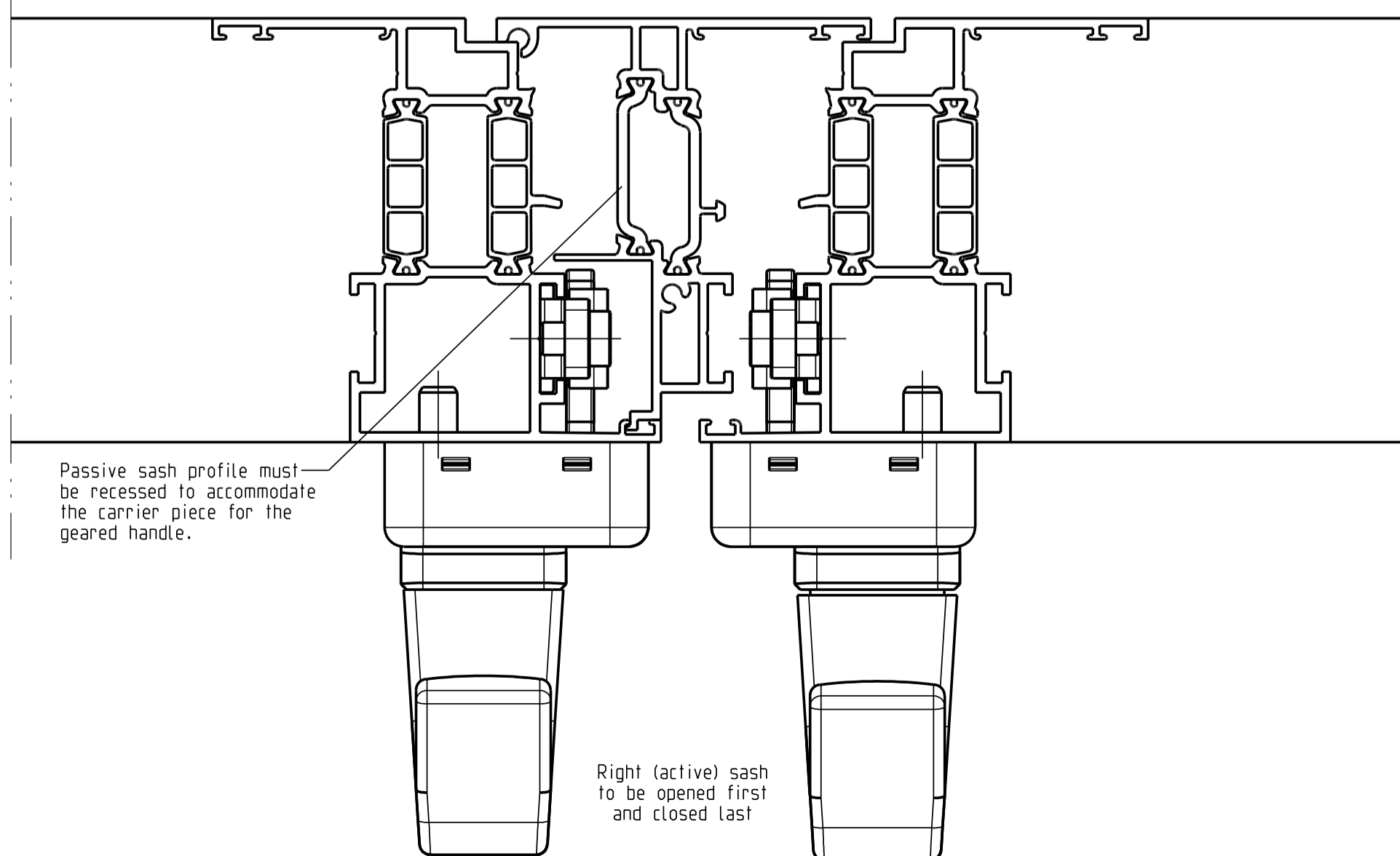
Locking plates		SW	
		840-1500	1501-1850
SH	895-1200	12	16
	1201-2400	15	19

Locking pin elements		SW	
		840-1500	1501-1850
SH	895-1200	2	6
	1201-2400	4	8

Dim. G (min. 425)

Dim. G (min. 425)

Consider different cutting dimensions of upper and lower push rods



Right (active) sash to be opened first and closed last

**Gear with cylinder lock**

Positioning of locking and positioning plates, lengths of push rods.

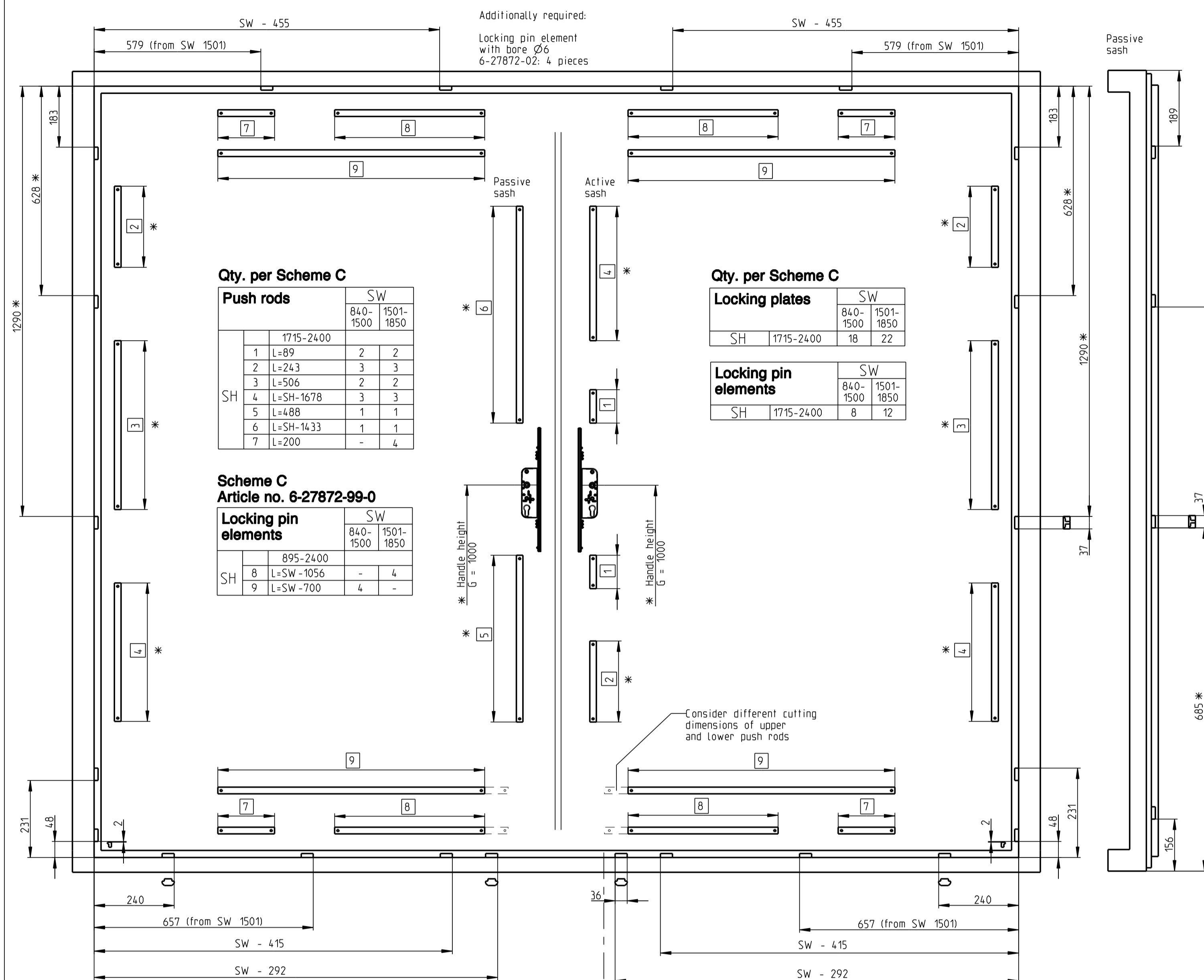
\*Dimensions apply with G = 1000mm. With different dim. G, lengths of vertical push rods and positioning of locking plates must be changed by the differing value.

**Fittings required for Scheme C:**

1 set of Scheme A lh  
1 set of Scheme A rh

Additionally required:

Locking pin element with bore  $\varnothing 6$   
6-27872-02: 4 pieces



**Qty. per Scheme C**

Push rods		SW	
		840-1500	1501-1850
SH	1 L=89	2	2
	2 L=243	3	3
	3 L=506	2	2
	4 L=SH-1678	3	3
	5 L=488	1	1
	6 L=SH-1433	1	1
	7 L=200	-	4

**Scheme C Article no. 6-27872-99-0**

Locking pin elements		SW	
		840-1500	1501-1850
SH	895-2400	-	4
	L=SW-1056	-	4
	L=SW-700	4	-

**Qty. per Scheme C**

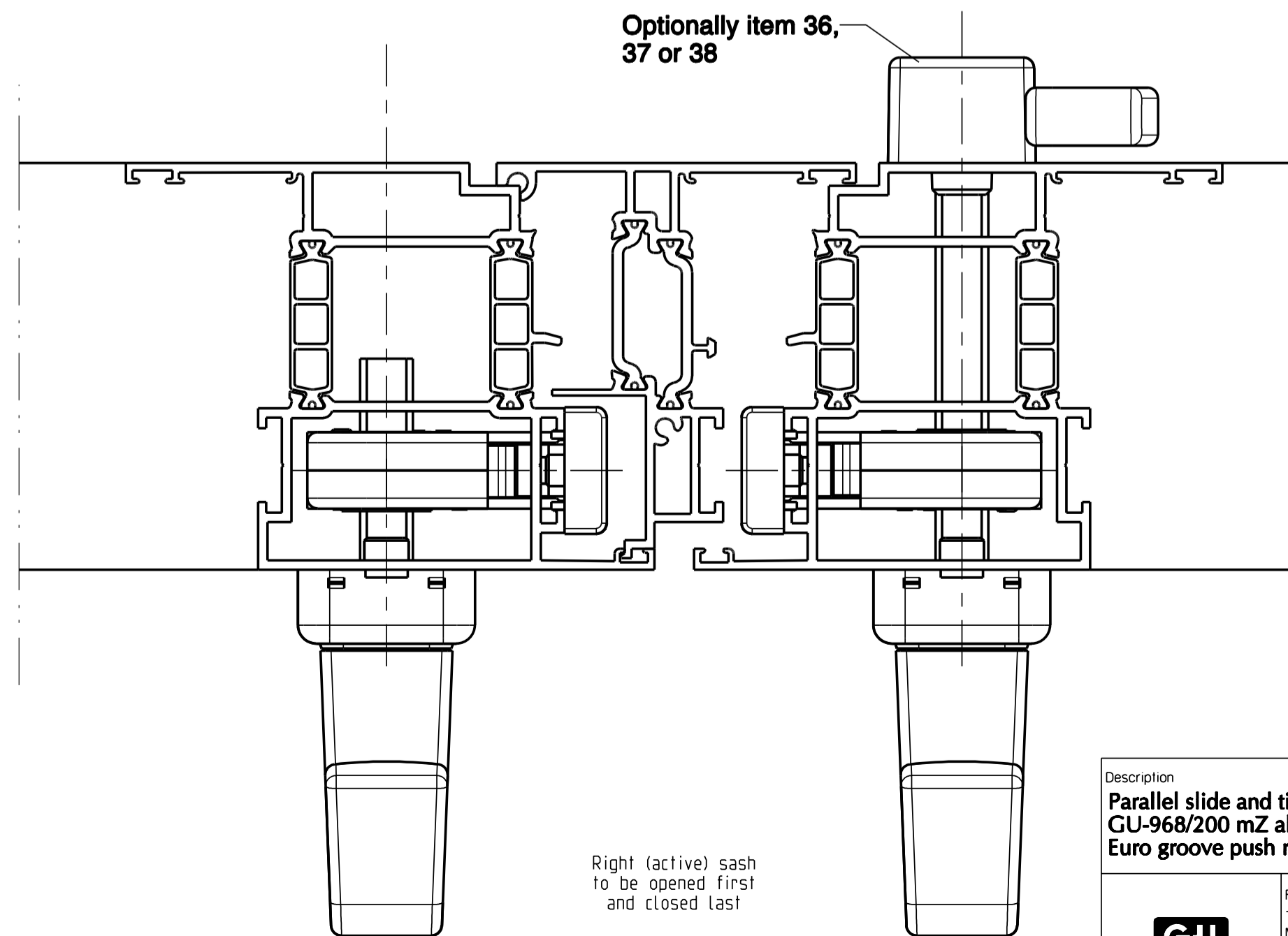
Locking plates		SW	
		840-1500	1501-1850
SH	1715-2400	18	22

Locking pin elements		SW	
		840-1500	1501-1850
SH	1715-2400	8	12

\* Handle height G = 1000

\* Handle height G = 1000

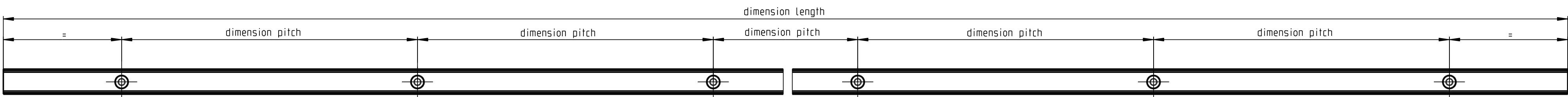
Consider different cutting dimensions of upper and lower push rods



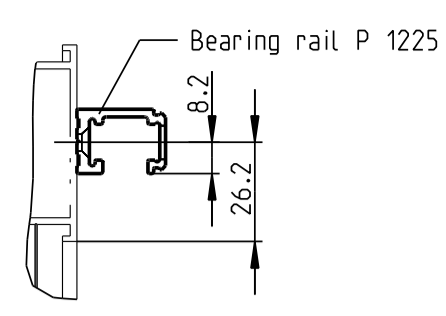
Optionally item 36, 37 or 38

Right (active) sash to be opened first and closed last

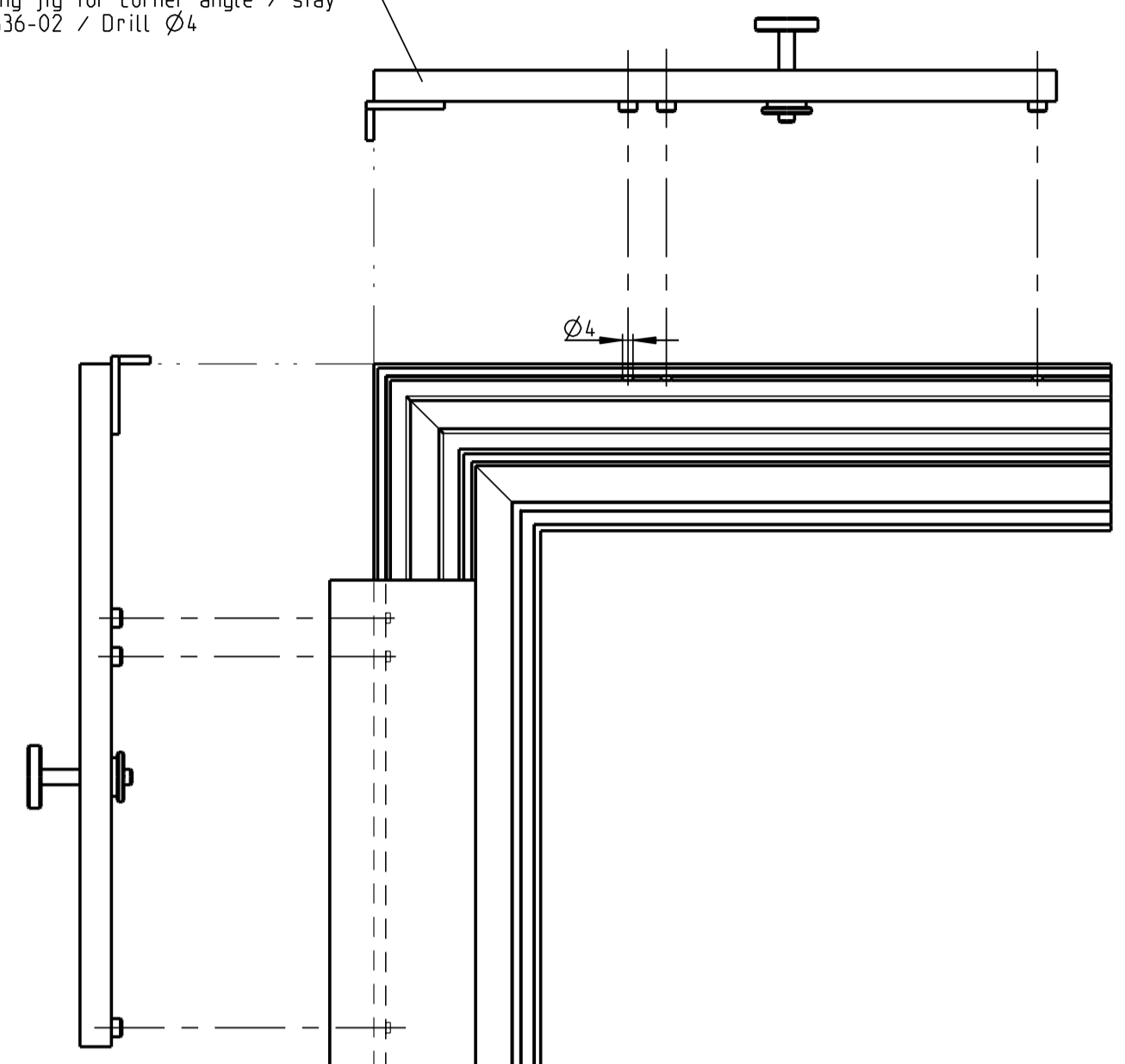
Description		Level		Scale		Modification		Size	
Parallel slide and tilt fittings GU-968/200 mZ aluminium Euro groove push rod bore $\varnothing 6$		released	released	%	5			1	1
Release No. --	Mod. No. G24758	Ver. --	Draft	04.04.11	So			Drawing No.	4/5
Replacement for --								0-44709-BT-0-CB	



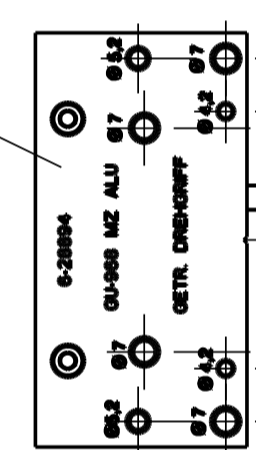
Size	SRW	Dim. L	Number of screw holes	Division / Dim. T	Use
20	600-850	1960	10	200	Gliding-P 1225 and Running rail P 1300
25	851-1100	2460	13		
30	1101-1350	2960	15		
35	1351-1600	3460	18		
40	1601-1850	3960	20		
67	bearing length	6700	34		



Drilling jig for corner angle / stay  
6-28336-02 / Drill Ø4

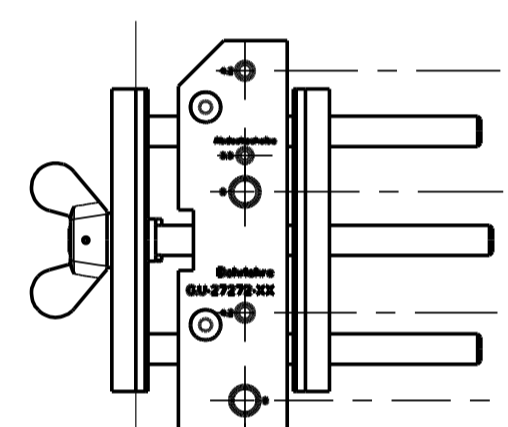


Drilling jig for geared handle 6-28894  
Drill Ø4.2 ; Ø5.2 and Ø7



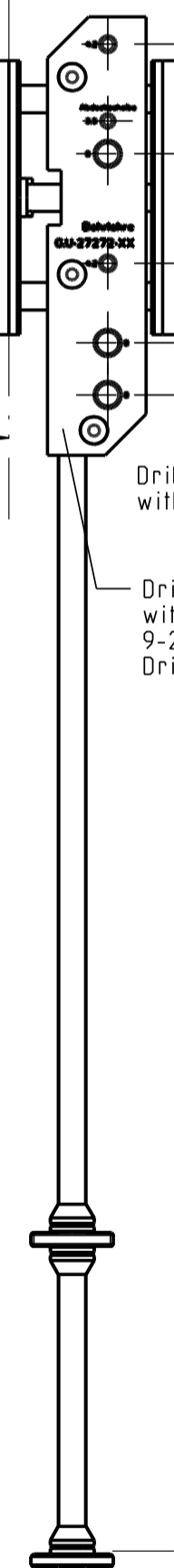
Handle pos = min. 425

Drill out over gear with cylinder lock

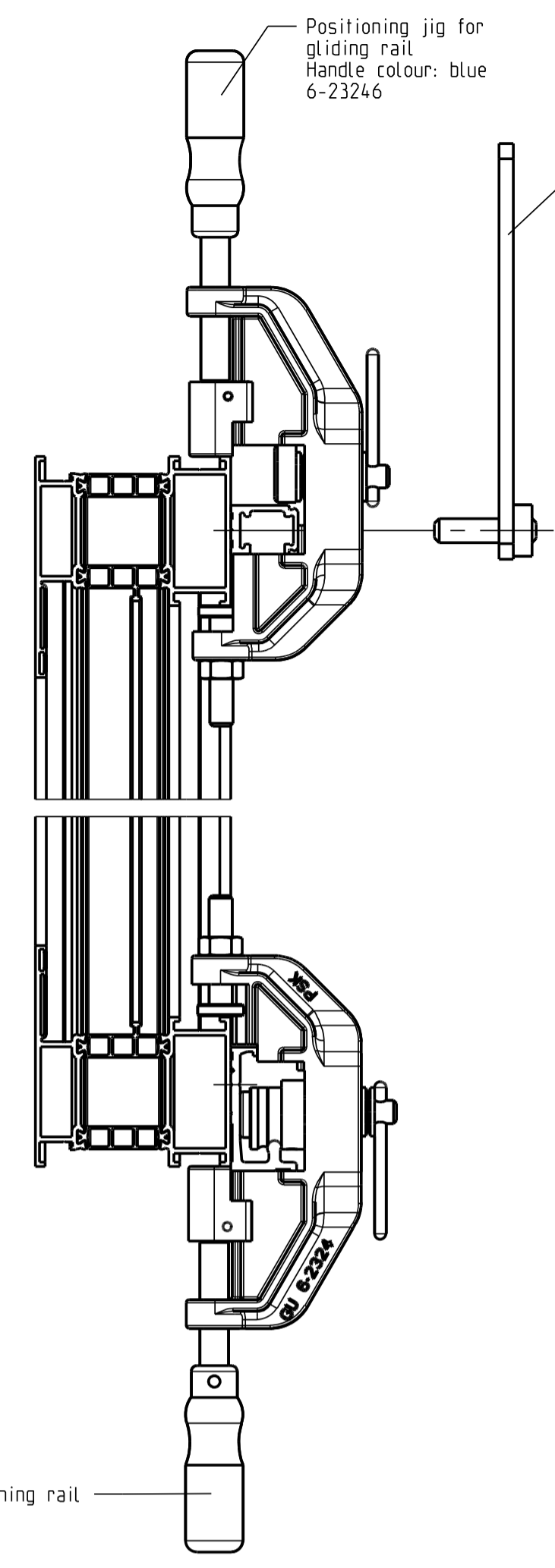


Stop sash rebate edge

Drilling jig for gear with cylinder lock  
9-27272-01  
Drill Ø4.2 and Ø8



Handle pos = 1000



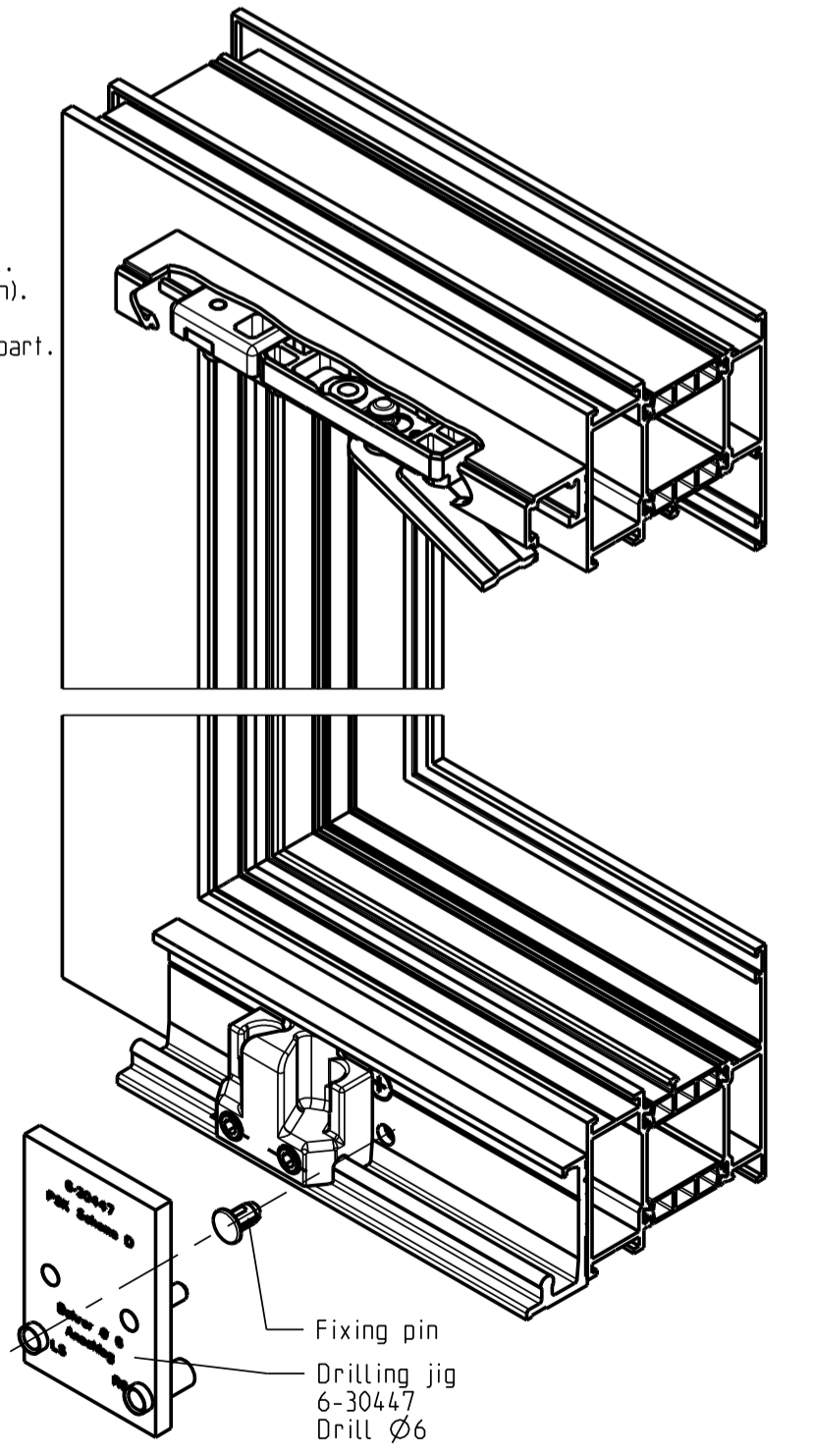
Positioning jig for running rail  
Handle colour: red  
6-23241

**Mounting advice scheme D**

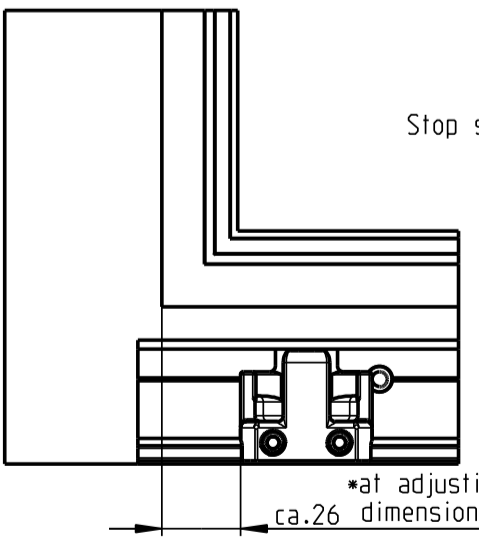
Place drilling jig with drilling bushes on running rail, align with control part and support with pins against running rail. Then drill the corresponding hole (lh or rh). Press blocking pin into bore. Pin serves for scheme D as stop of movable control part.

Slide buffer item 44 against stay arm glider with sash in tilt position and fix it. Used especially for high, narrow sashes.

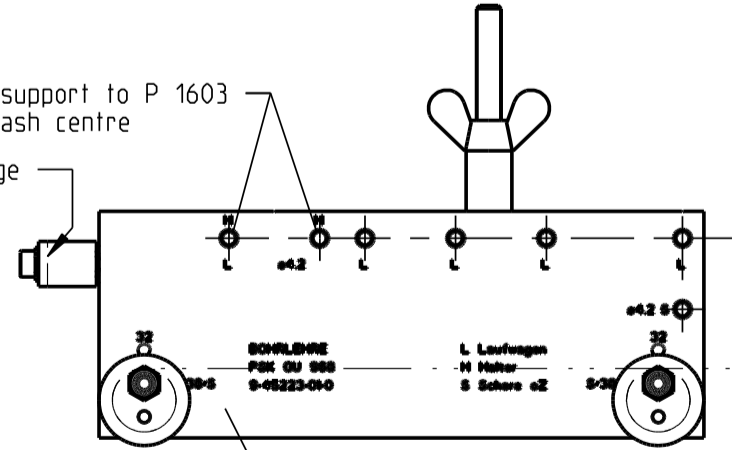
Important:  
Like the control part, the buffer (item 44) must be loosened and displaced.



Fixing pin  
Drilling jig  
6-30447  
Drill Ø6



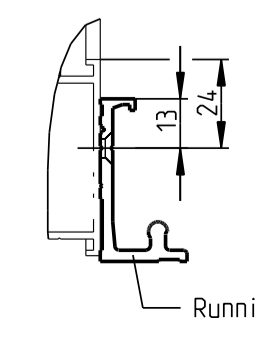
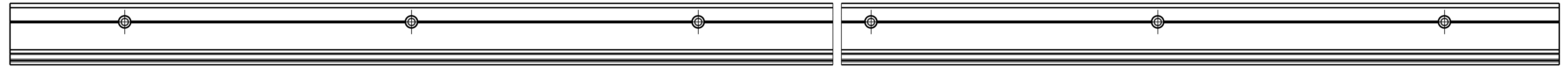
For support to P 1603 at Sash centre



Drilling jig for runners and supports 6-34878-01 Drill Ø4.2

32-43 possible

adjusting dimension 57-60 possible



Description		Level		Scale		Modification		Size
<b>Parallel slide and tilt fittings</b> <b>GU-968/200 mZ aluminium</b> <b>Euro groove push rod bore Ø 6</b>		released	released	%	%			1
Release No.:	Ver.:	10.09.08	Na	5	Drawing No.		Sheet	
Mod. No. G24758					0-44709-BT-0-GB		5/5	
Replacement for 0-43855-8T								